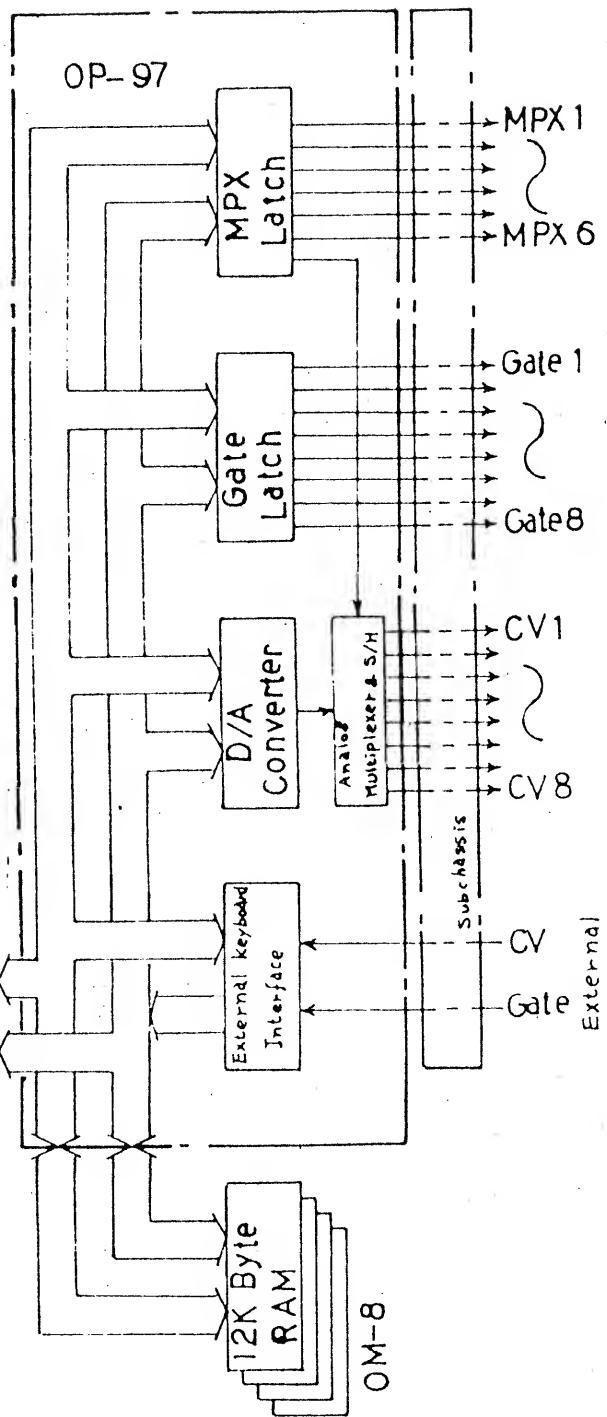
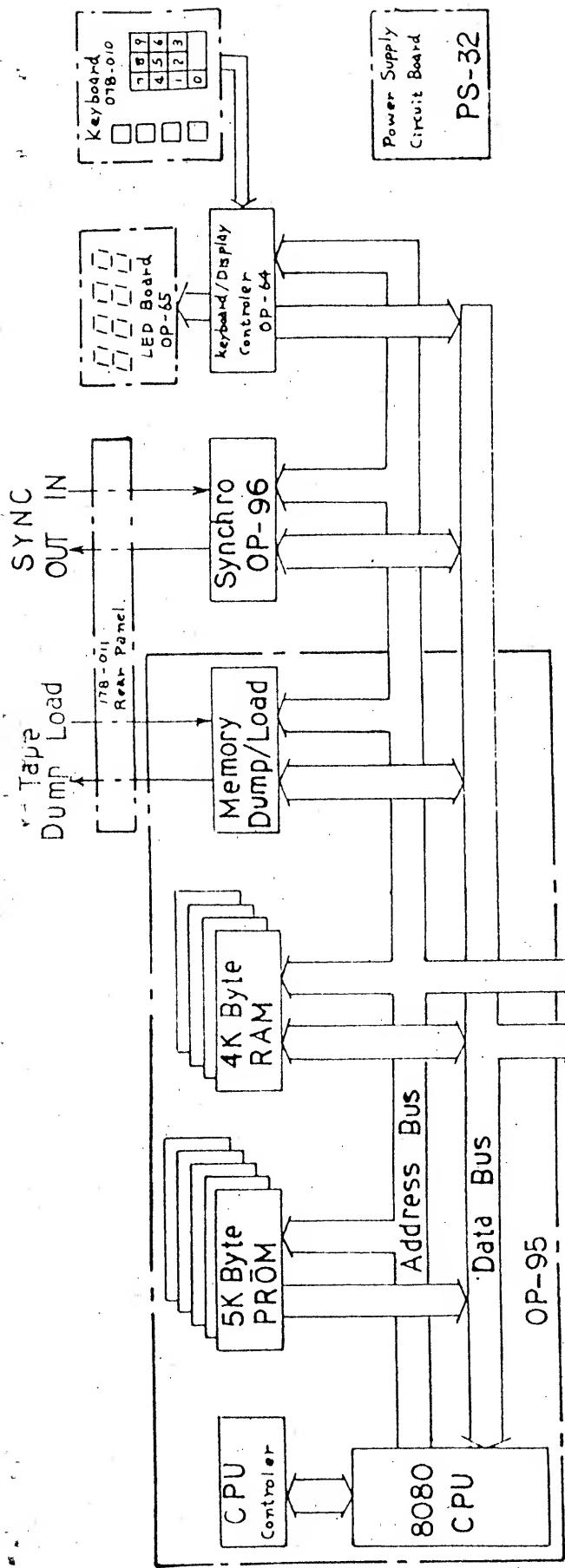


# **MC-8**

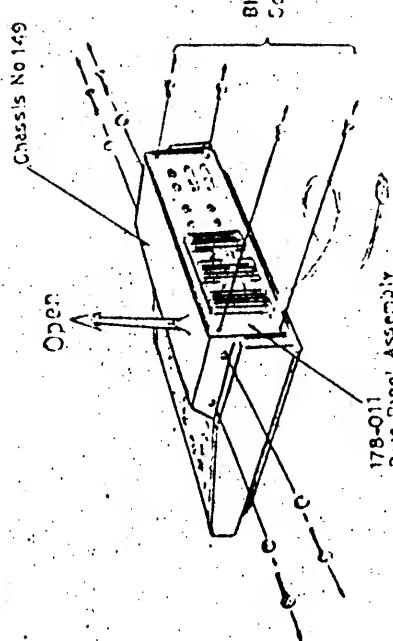
## **service note**

 **Roland**

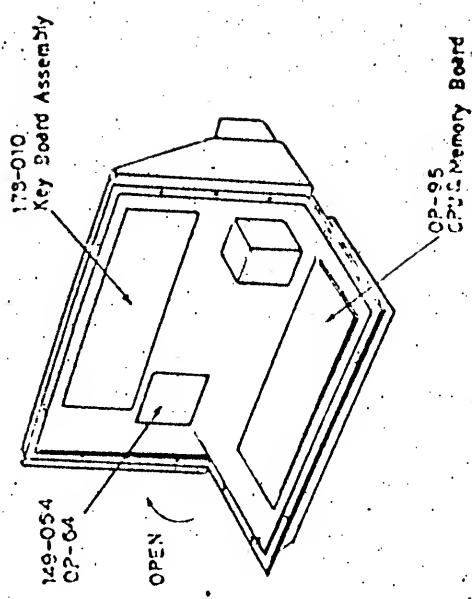


MC-8 Block Diagram

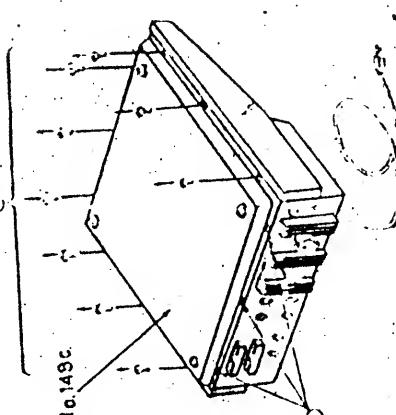
MC-8 Main Disassembly



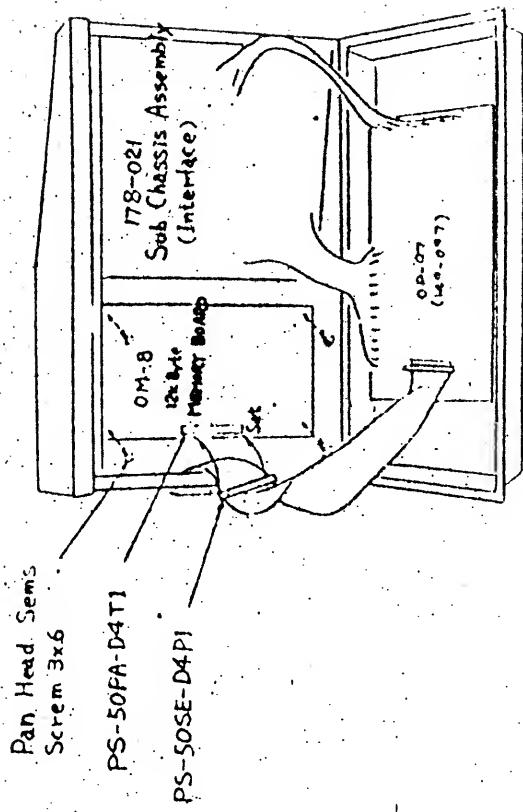
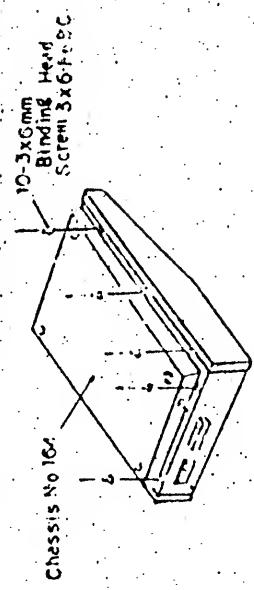
Binding Head Screen 3x5 FFC



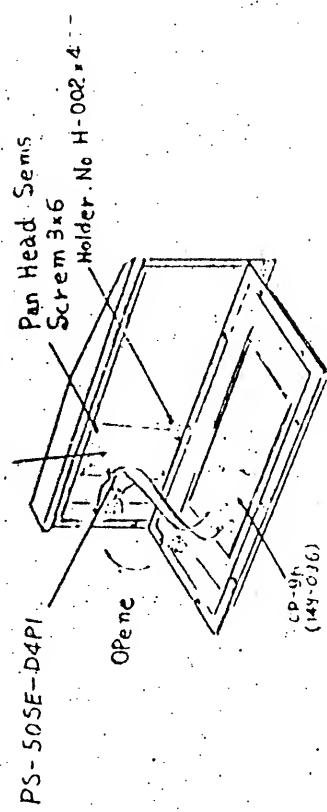
Chassis No 149c



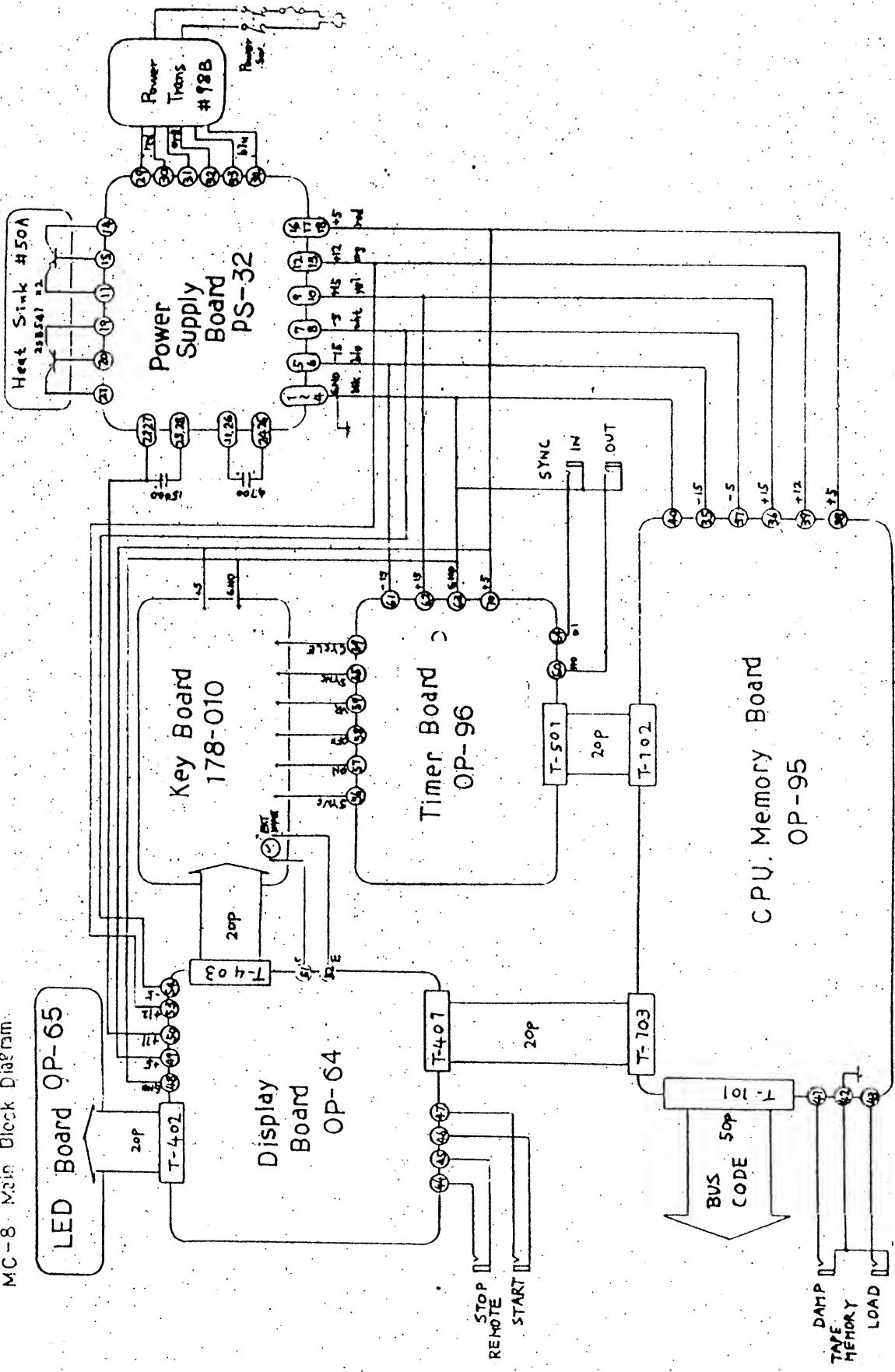
## M.C-8 Interface Disassembly

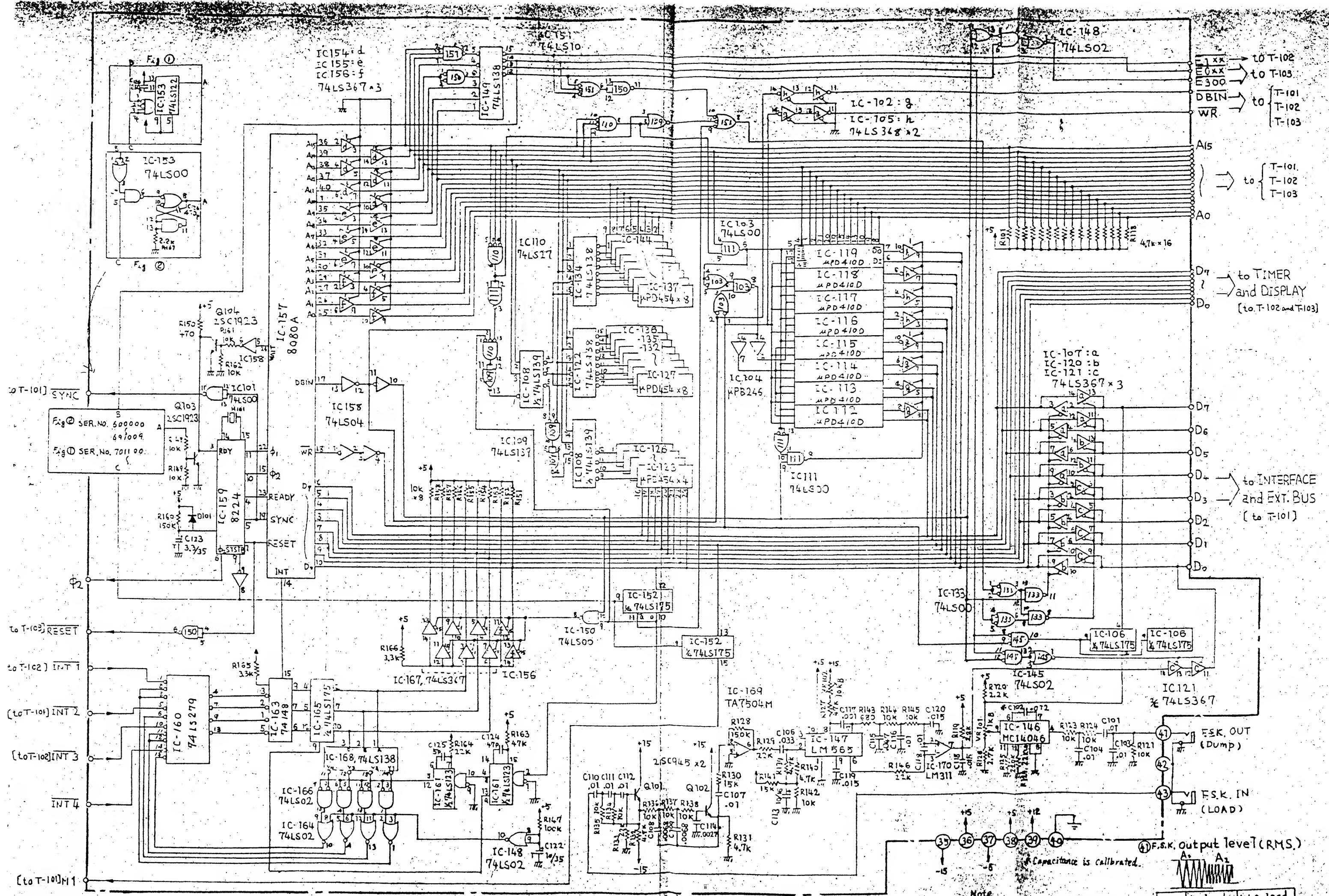


## OM-8(12k byte Memory Board)



### MC-8 Main Block Diagram:





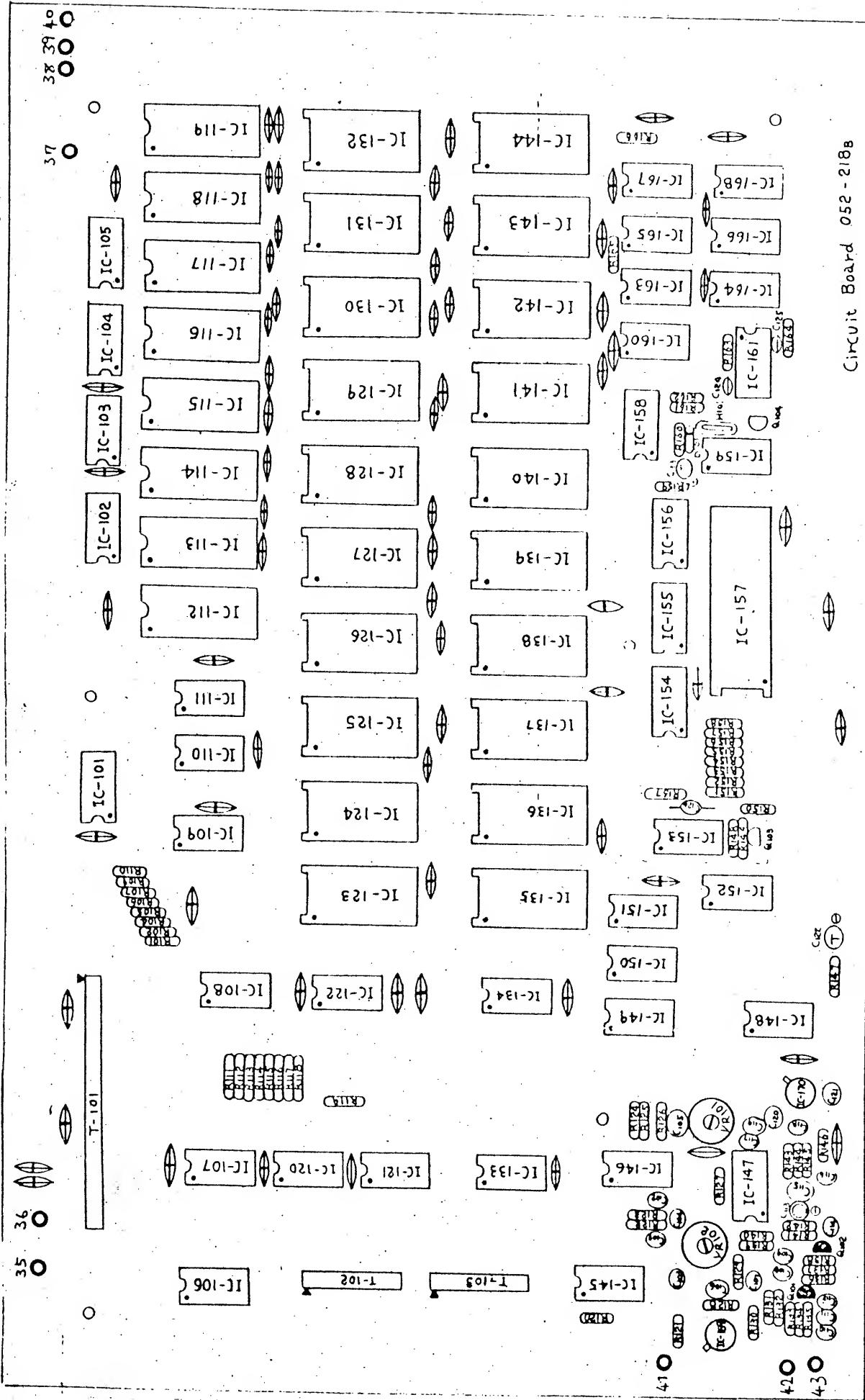
OP-95 Circuit Diagram CPU & Memory Board

Note  
Output capacitors between certain power-supply input pins and ground are not shown.

	no load	10kΩ load
A <sub>i</sub>	1.07	0.767
A <sub>s</sub>	1.357	0.917



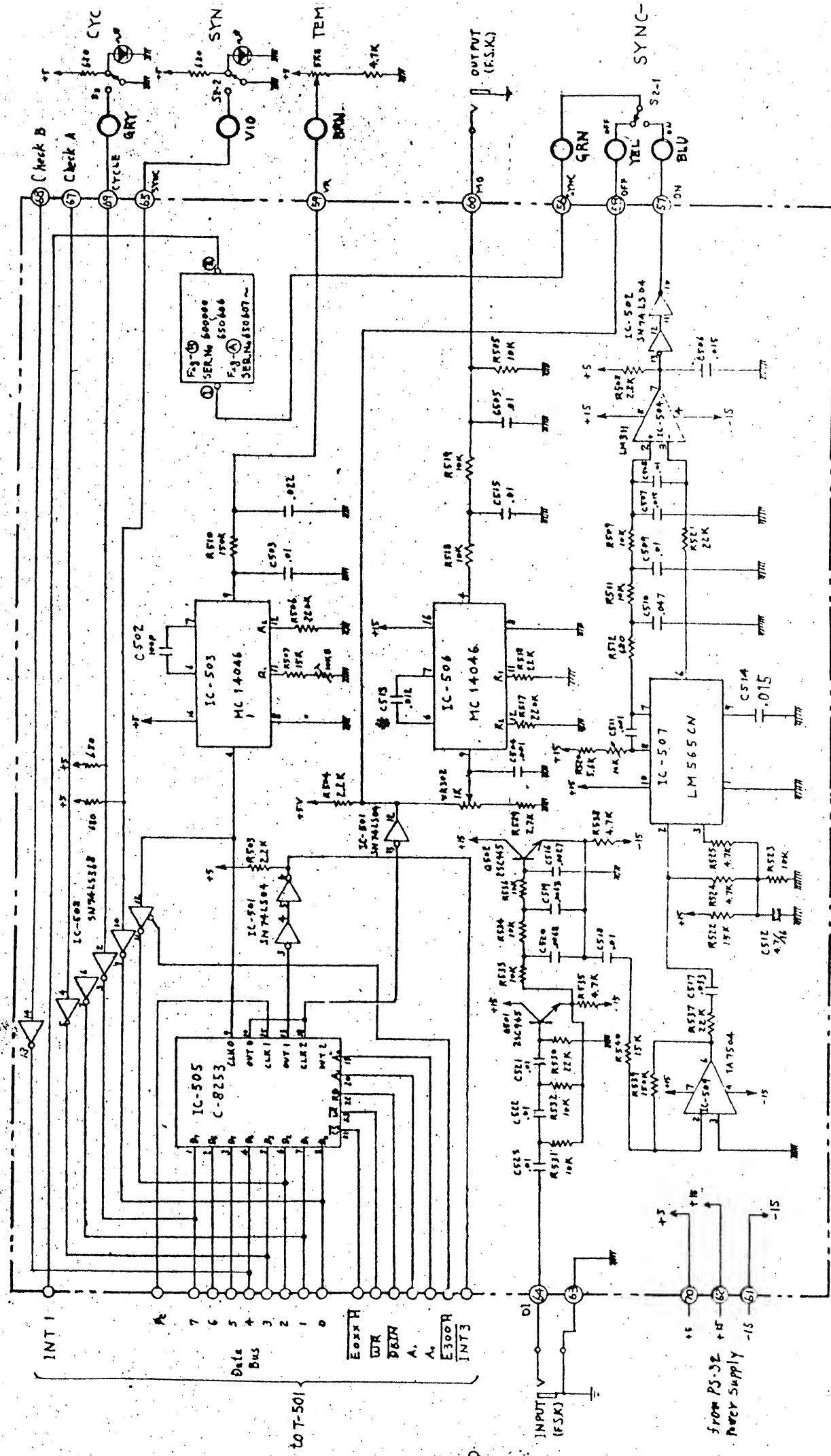
Circuit Board Assembly C-95B (149-095B)



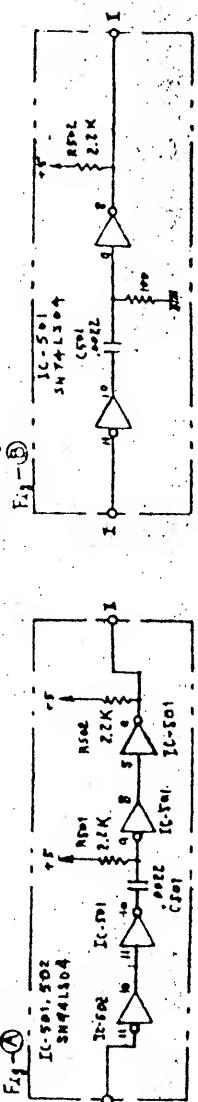
Circuit Board 052 - 218B

- (—) Resistor R-25J ( $\pm 5\%$ )
- (○) Capacitor Mylar ( $\pm 10\%$ )
- (○) Capacitor Tantalum ( $\pm 10\%$ )
- (○) Capacitor Ceramic
- (○) Capacitor Ceramic (0.1u/250)
- (E) Transistor 2SC945Q
- (E) Transistor 2SC1923-R
- (D) Diode 1S273
- (—) Crystal Frequency HC-18 (18MHz)

## OP-96 Timer Board Circuit Diagram

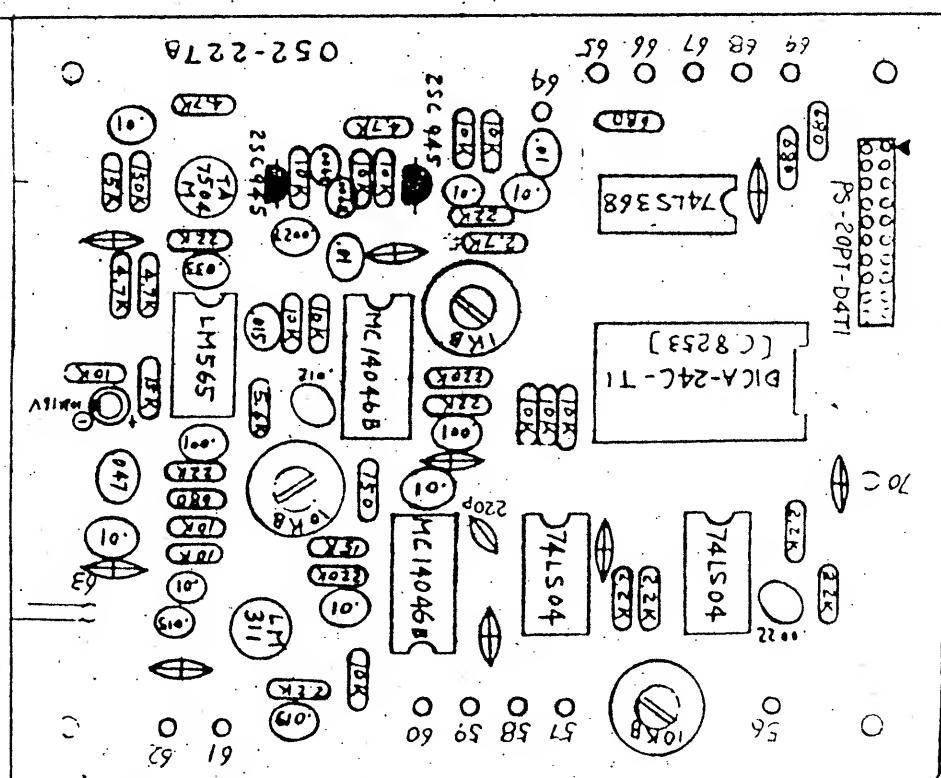
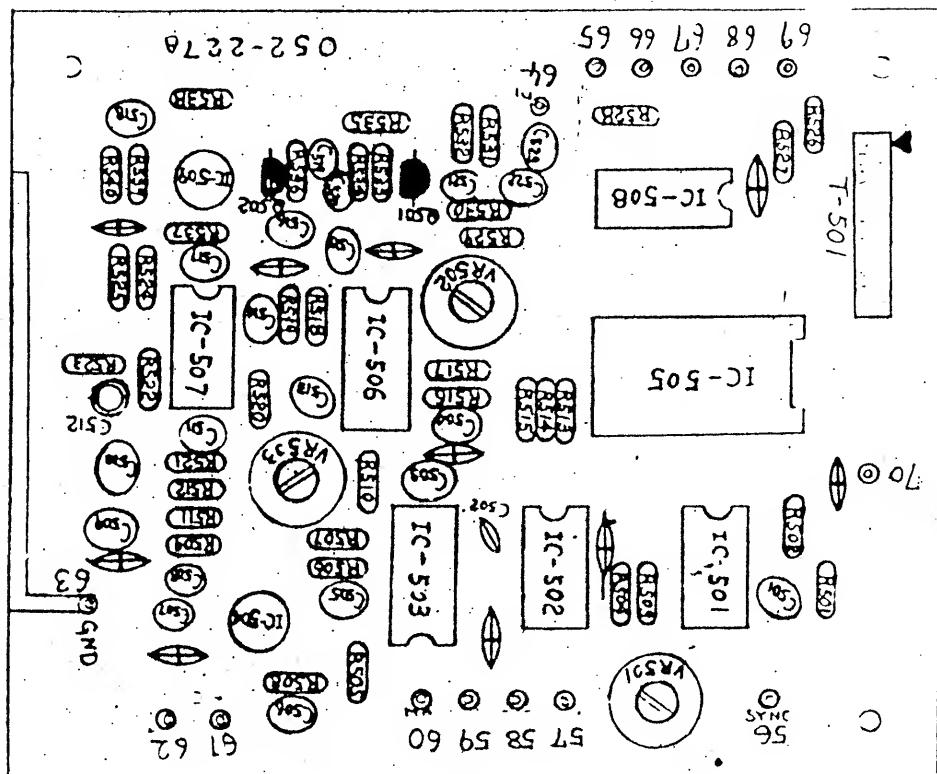


\* Capacitance is Calibrated



Note  
0.1 μF capacitors between certain IC power supply input pins and ground are not shown in this diagram.

## OP-96 Circuit Board Assembly

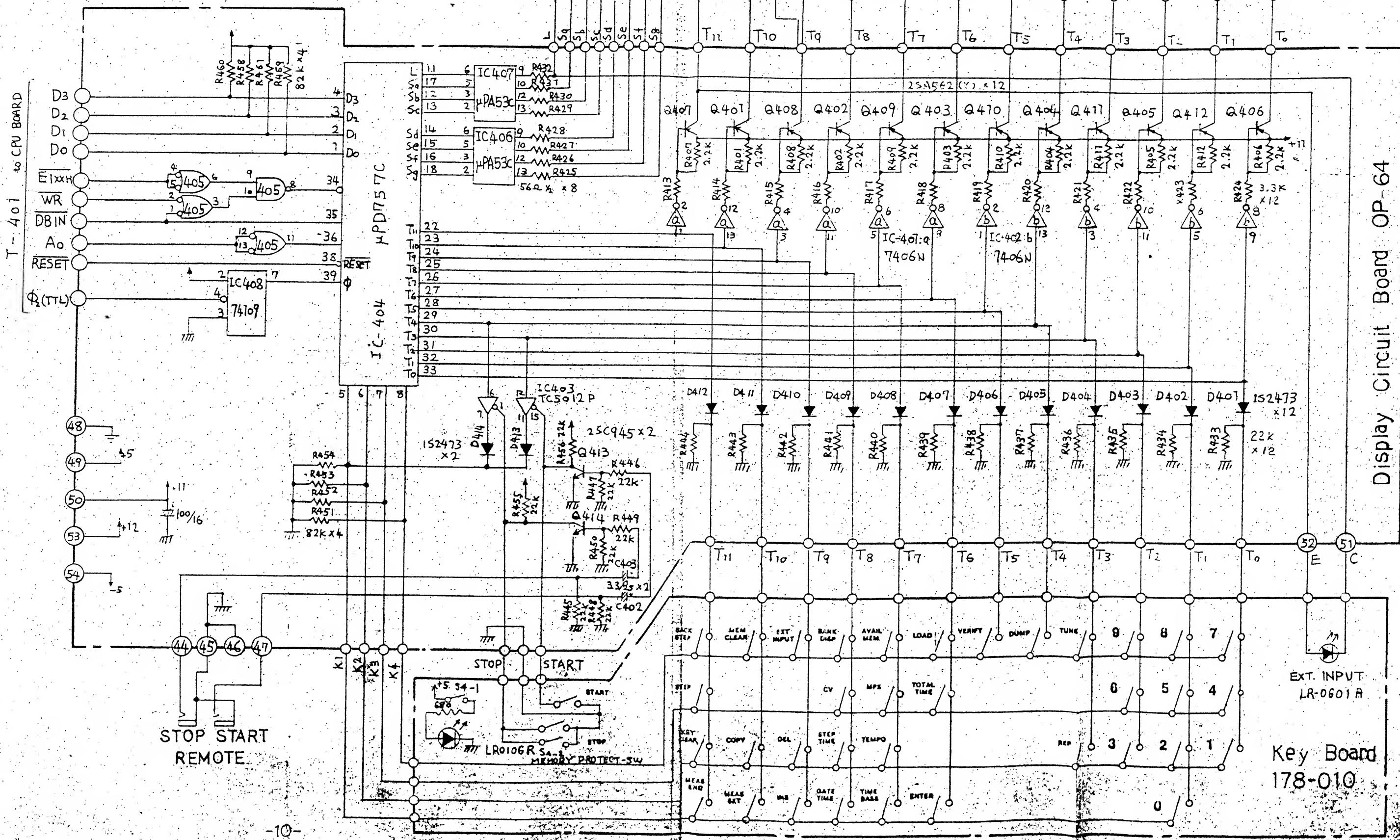


- Resistor R-25J ( $\pm 5\%$ )
- Capacitor, mylar ( $\pm 10\%$ )
- Capacitor, electrolytic
- Capacitor, ceramic
- Capacitor, ceramic (0.1/ $25\text{v}$ )

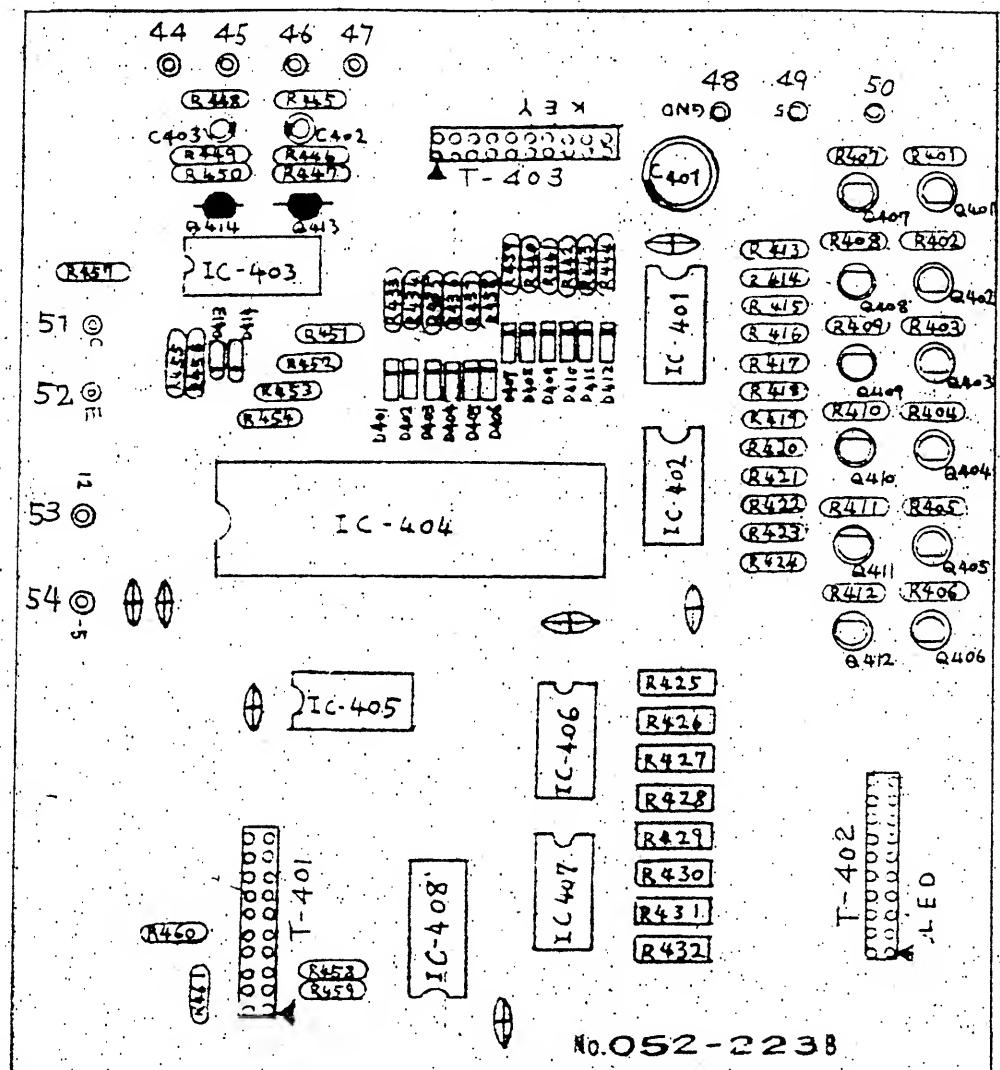
# OP-64 & OP-65 Display And Key Board Circuit Diagram

Note

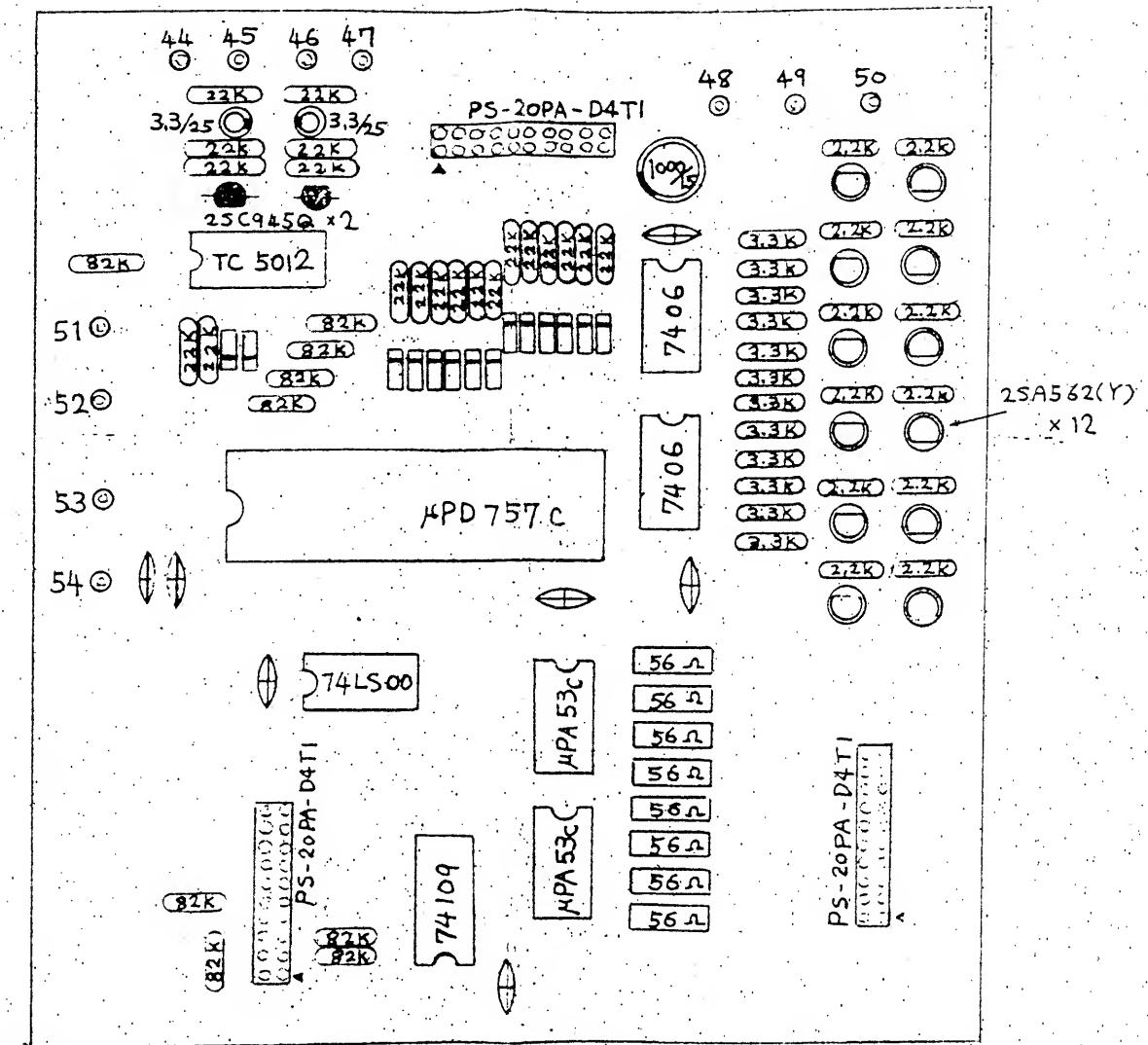
0.1  $\mu$ fd capacitors between certain IC power supply input pins and ground are not shown in this diagram.



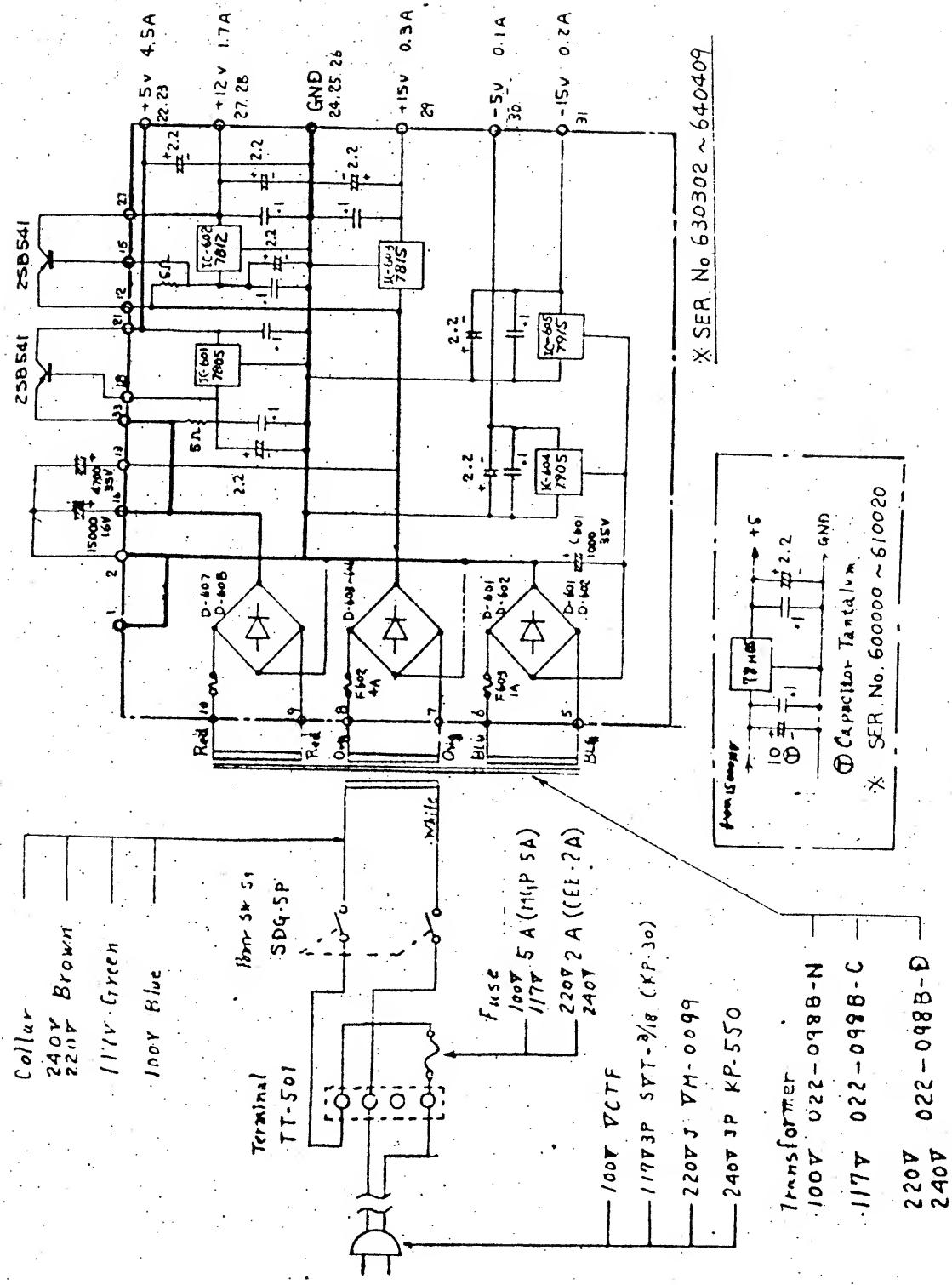
Circuit Board Assembly OP-64(149-064) Display Board



- [Resistor symbol] Resistor R-25J ( $\pm 5\%$ )
- [Resistor symbol] Resistor 12GK ( $\pm 10\%$ )
- + [Capacitor symbol] - Capacitor Electrolytic
- [Capacitor symbol] Capacitor Ceramic ( $0.1\mu/25V$ )
- [Diode symbol] Diode 1S2473
- = [Transistor symbol] - B Transistor 2SC945Q
- = [Transistor symbol] - B Transistor 2SA562Y



Power Supply Circuit Diagram PS-32A

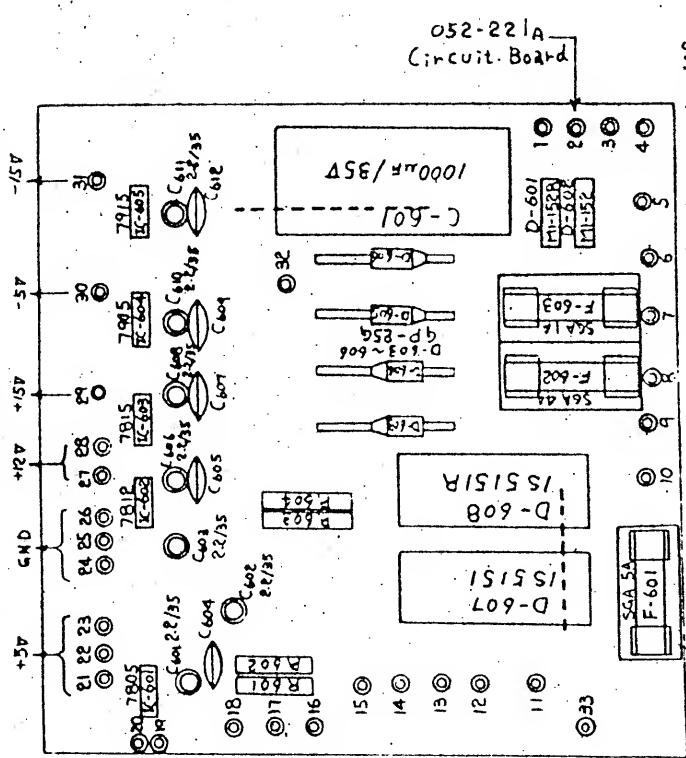


-12-



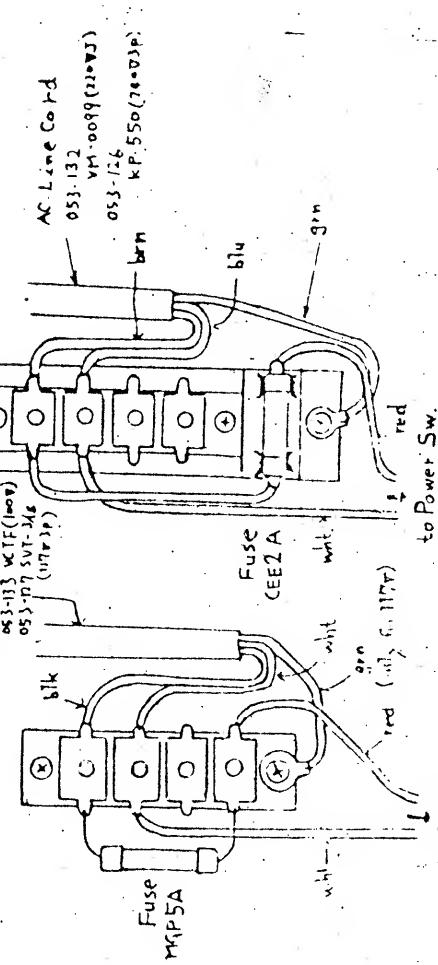
Power Supply Board Assembly PS-32A

Power Supply Board Assembly PS-32B



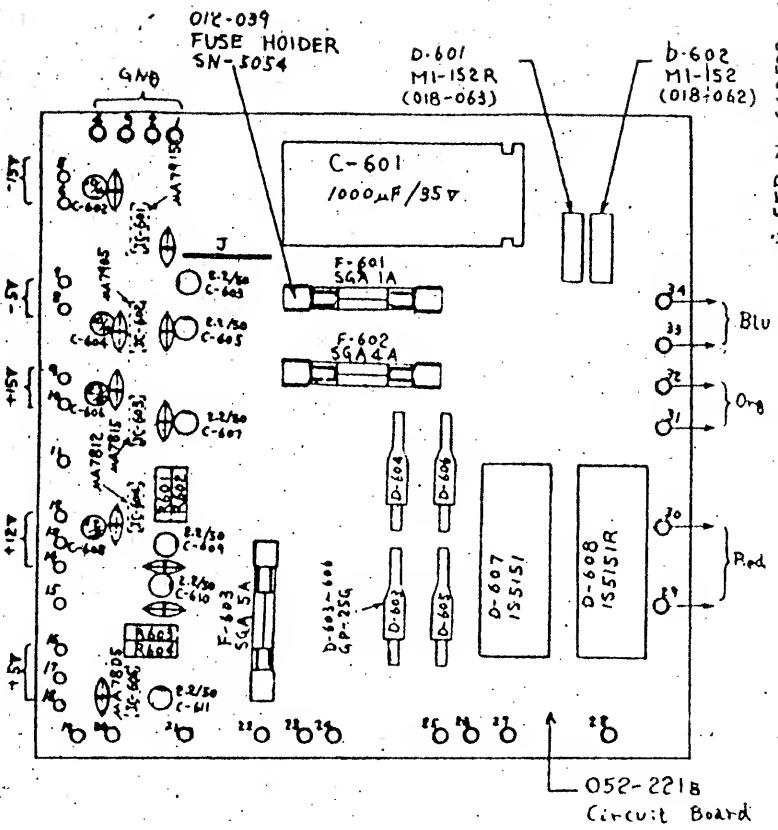
Euse, Haldor TF-758 (012-003)

100Ω / 118Ω 2  
220V AC/240V 3P



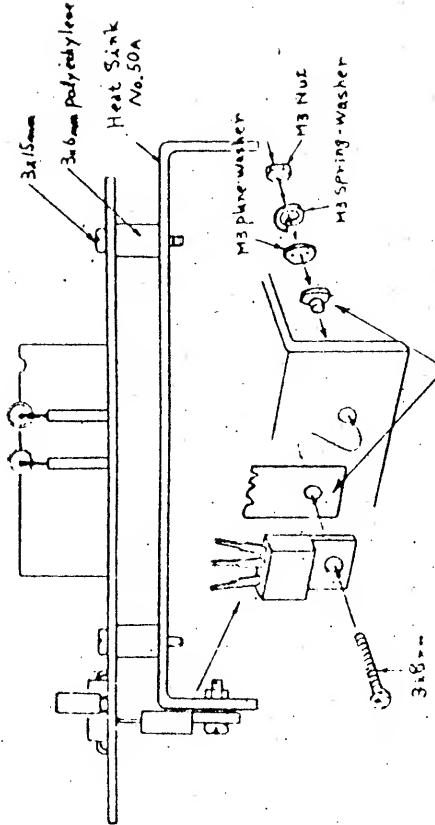
to Power-Sw.

—o Pawer S.w.



\* SER. NO. 640500 ~

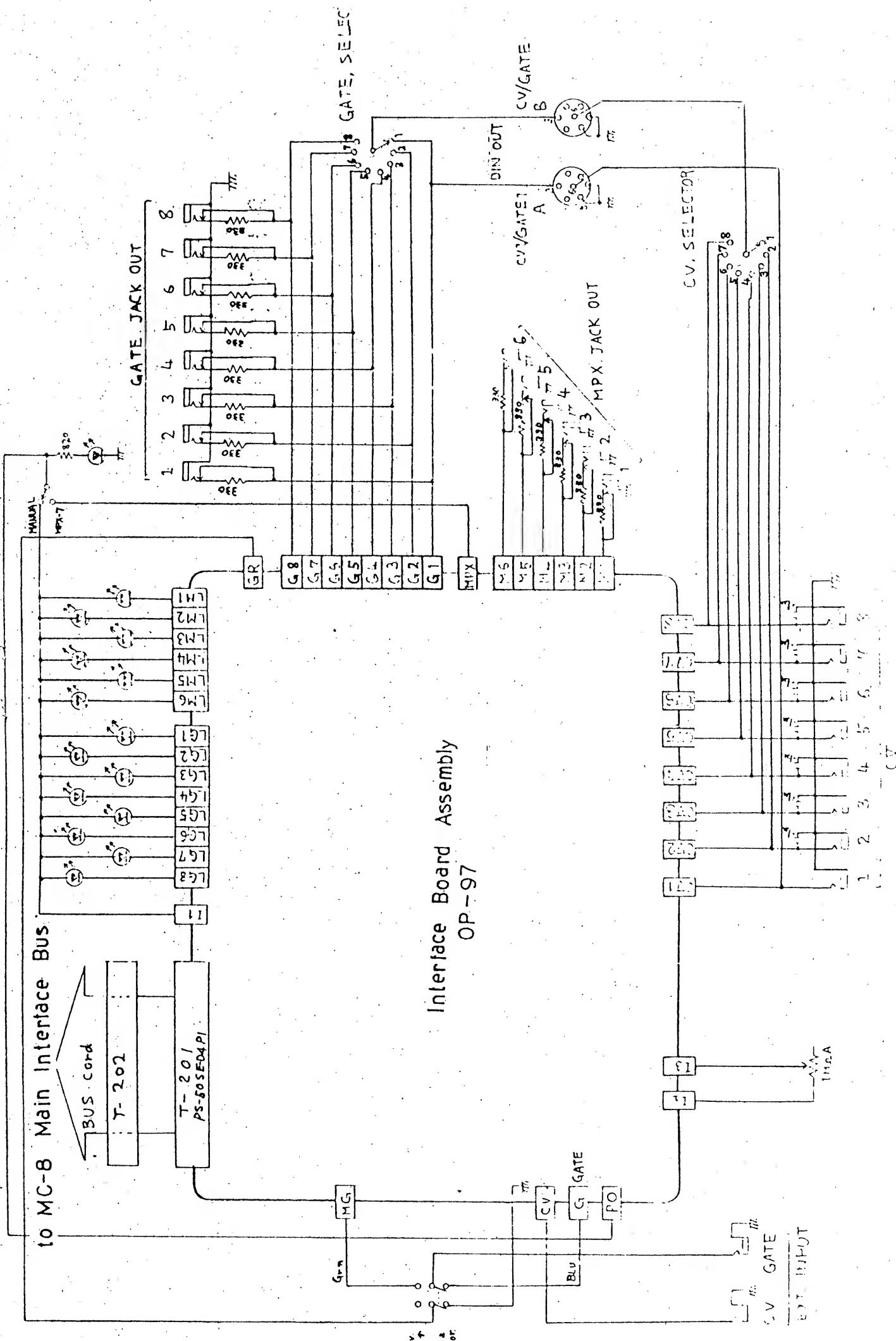
to Power Trance



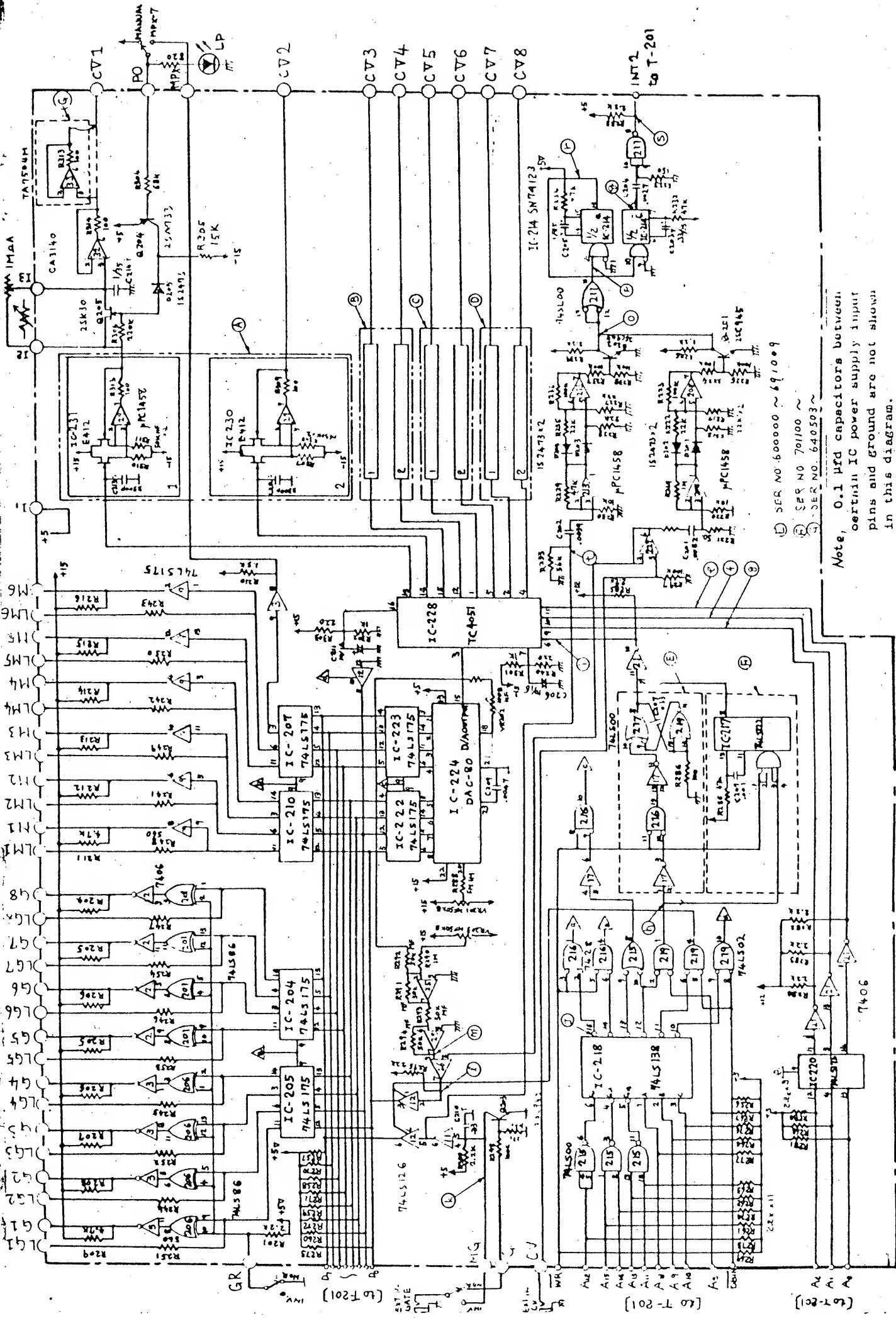
MA 7805-17915 Assembly Insulating Spacers may be omitted when using: MA7805 MA7812 or MA7815.

MC-8 Interface Diagram

SYNTACTIC CATEGORIES

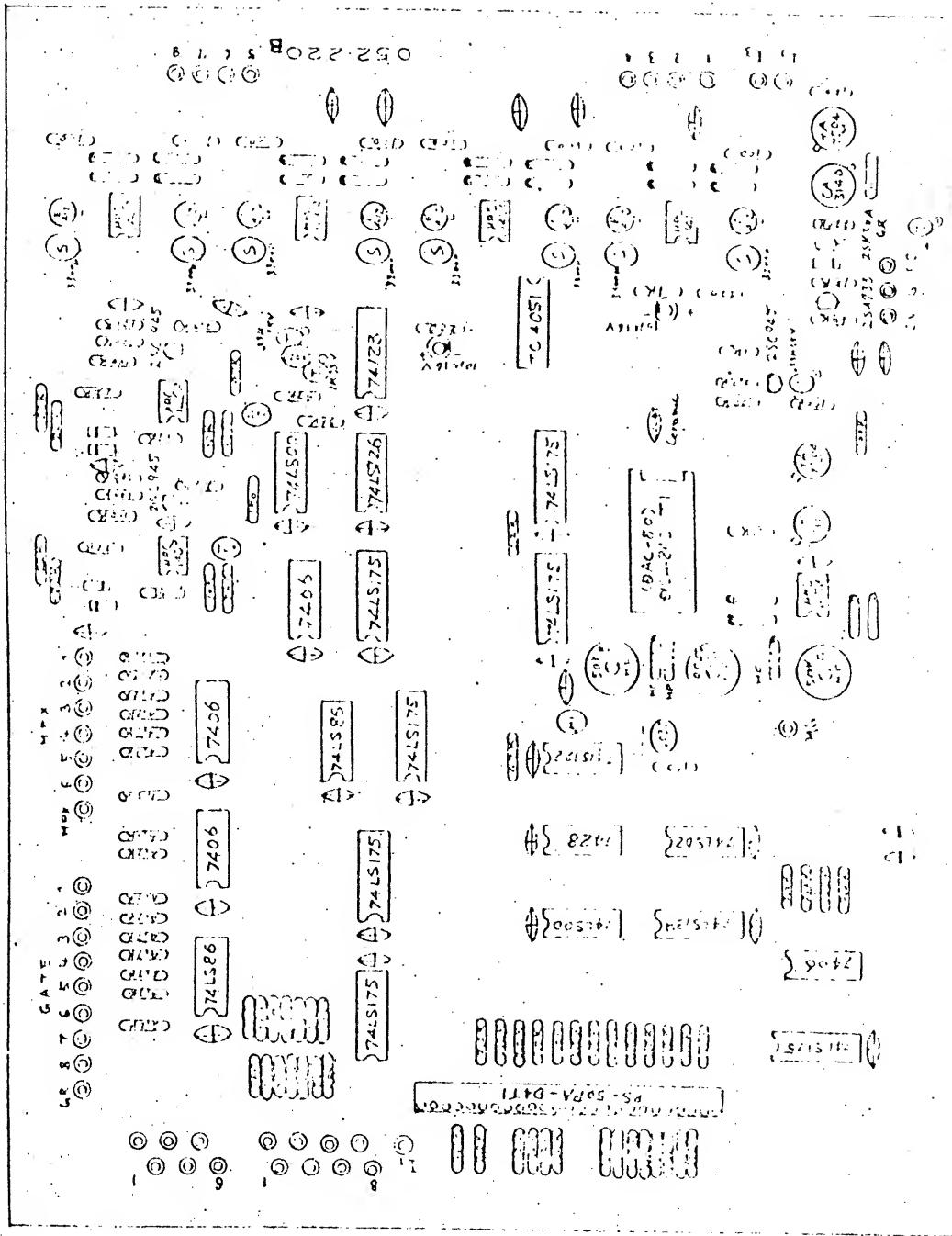


Circuit Diagram OP-97 (149-097)



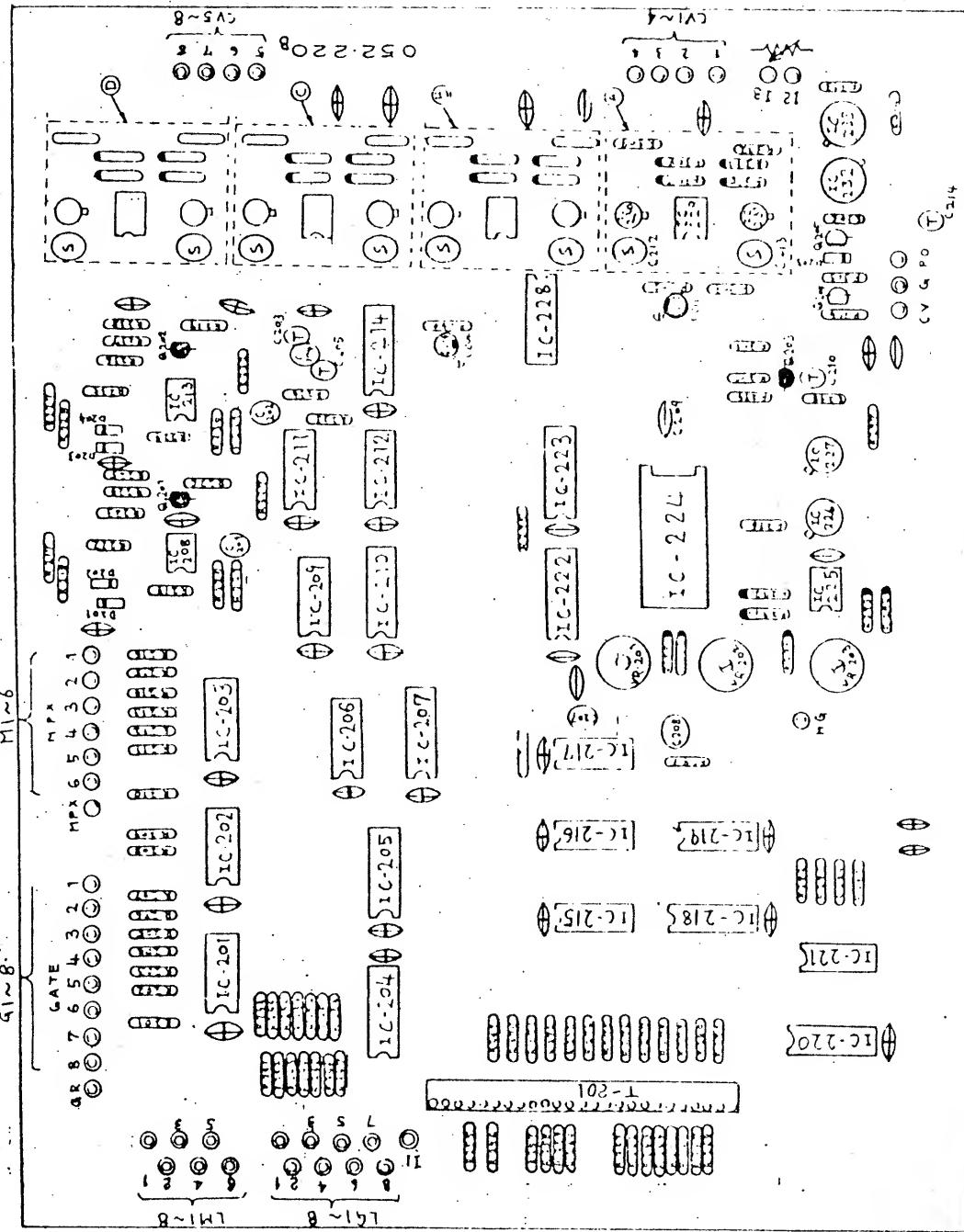
Note, 0.1  $\mu$ F capacitors between certain IC power supply input pins and ground are not shown in this diagram.

Circuit Board Assembly OP-97B (149-097B)



Resistor E-255 ( $\pm 5\%$ )  
 Metal Film Resistor ( $\pm 1\%$ )  
 Capacitor Mylar ( $\pm 10\%$ )  
 Capacitor Tantalum ( $\pm 10\%$ )  
 Capacitor Electrolytic  
 Capacitor Ceramic  
 Capacitor Ceramic (0.1/ $\mu$ farad)  
 Capacitor Polystyrene

Circuit Board Assembly OP-97B (149-097B)



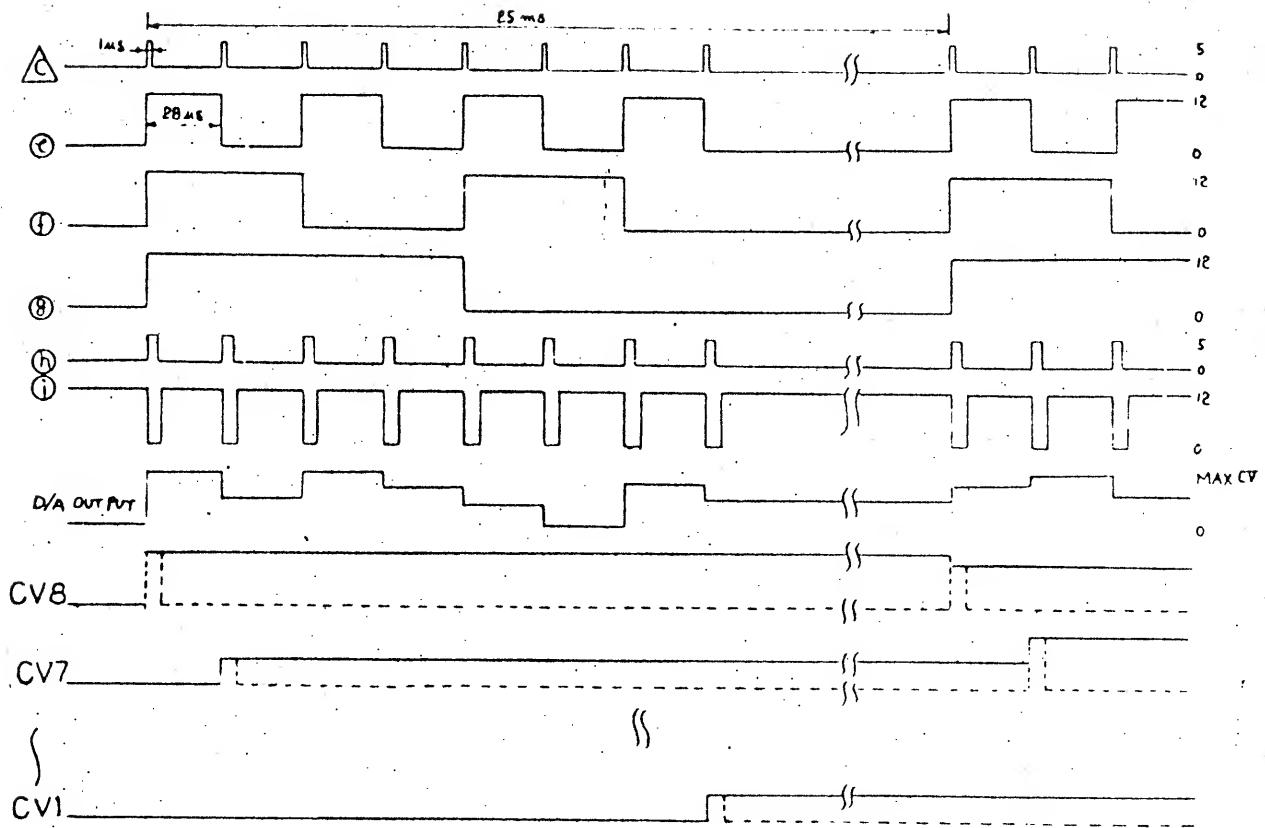


Fig 3 CV Output Timing Diagram.

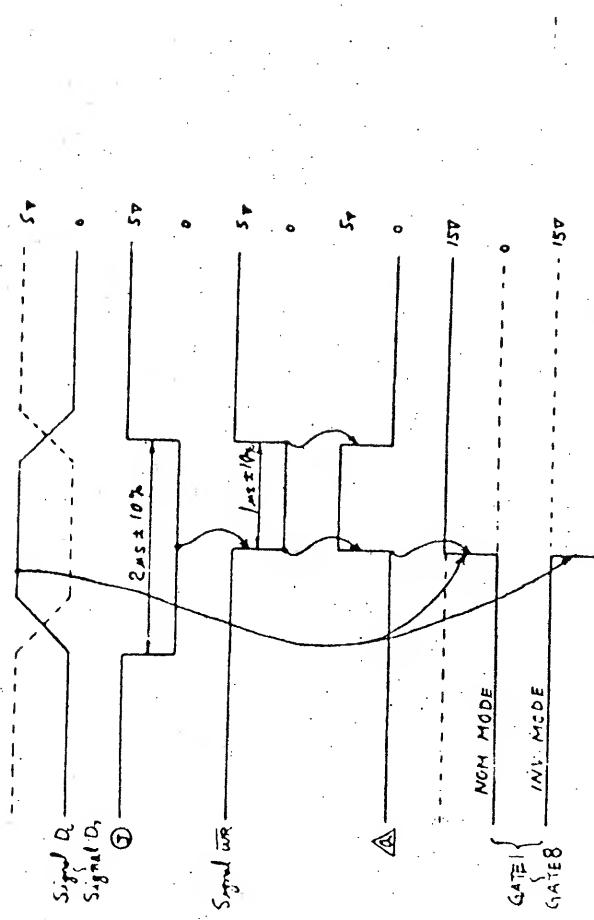


Fig 1 GATE1~8 Timing Diagram

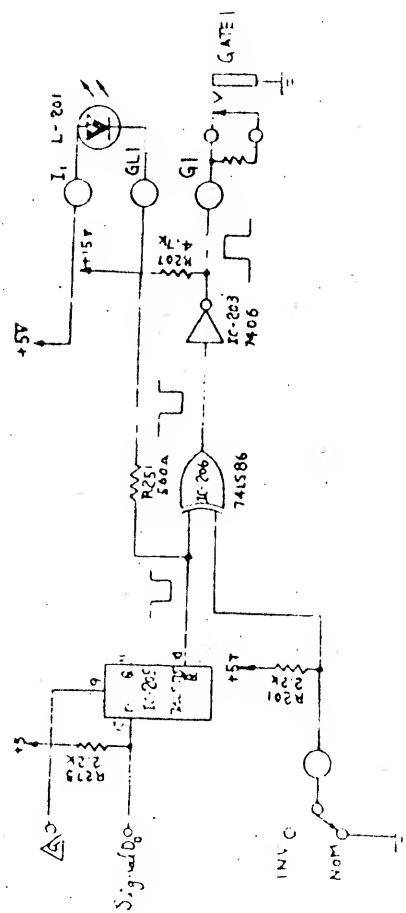


Fig 2 GATE1 Circuit Diagram

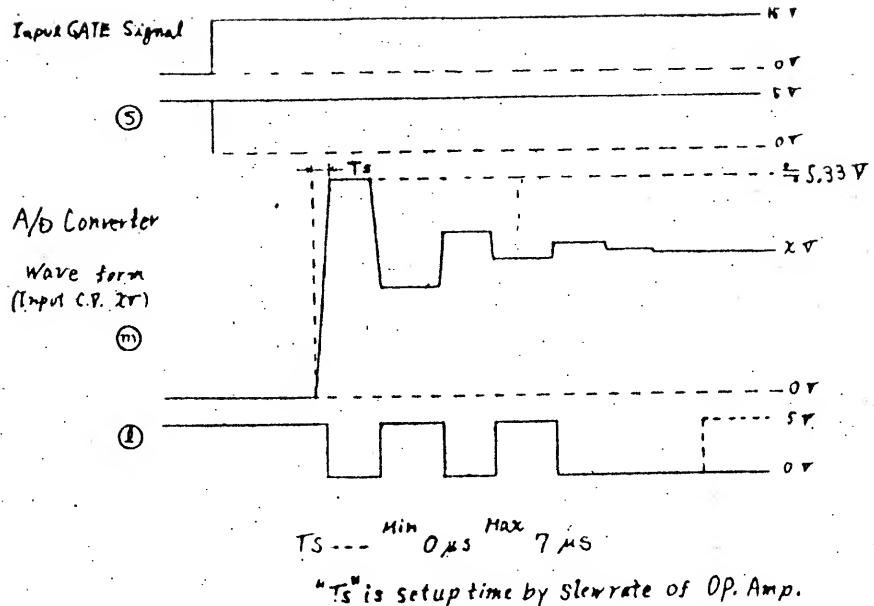


Fig.5 EXT.CV A/D Converter Wave form.

Fig 5 EXT.CV Timing Diagram.

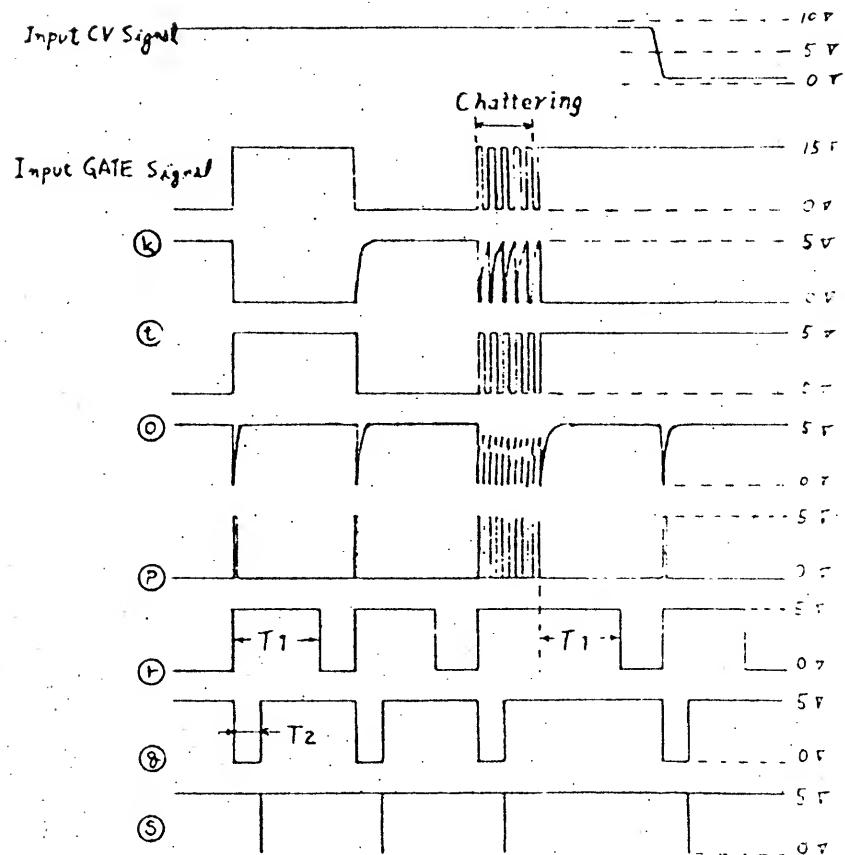
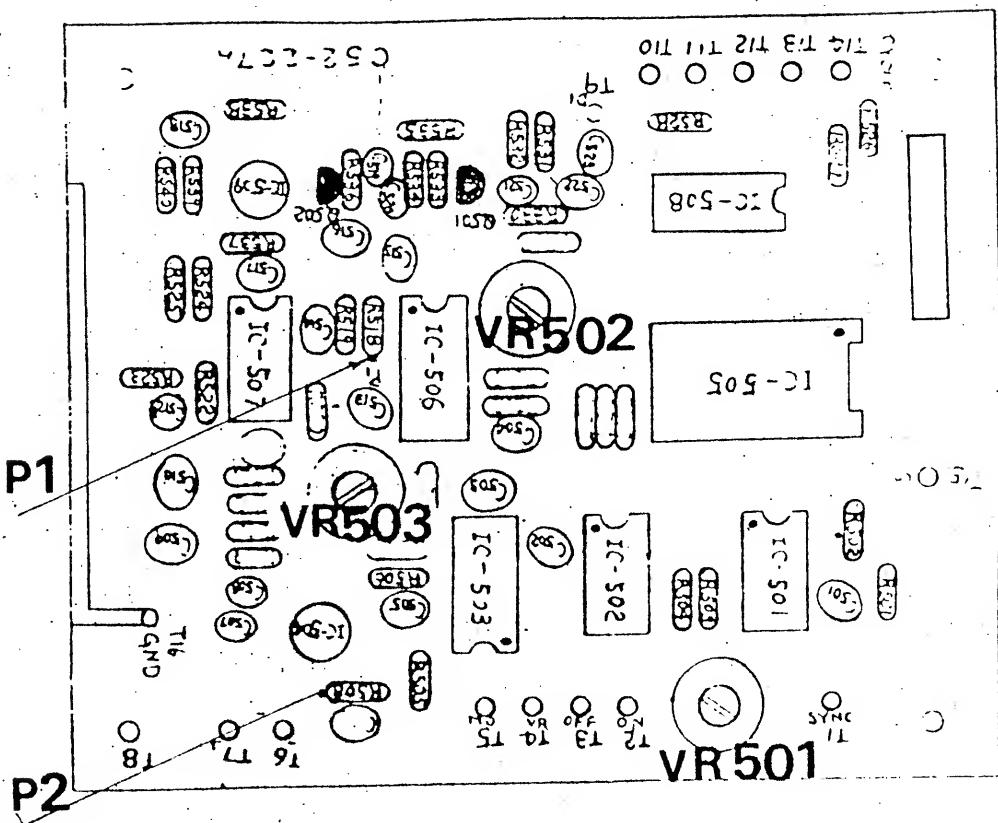


Fig 4 EXT.GATE Timing Diagram

ADJUSTMENT  
For Disassembly, refer to MC-8 Instruction Manual Section 18

Fig. 1  
TIMER BOARD



TEMPO ADJUSTMENT

Program A

Before adjustment, turn off the power switch once to erase any preceding data.

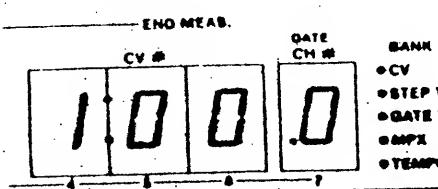
TIME BASE = 20

TEMPO = 60

1. Load Program A.
2. Set TEMPO knob at "0".

3. While pushing **TOTAL TIME** repeatedly,

adjust VR-501 for:



MEASURE	STEP	CV	TIME
1	1	24	20
2			
3			
4			
5			
6			
7			
8			
9			
10			

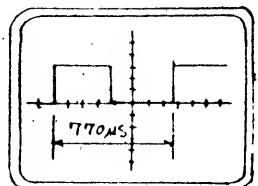
C X 5  
M 1  
M 2

## SYNC. FSK ADJUSTMENT

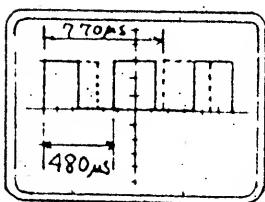
Program B  
TIME BASE = 16  
TEMPO = 60

MEASURE	STEP	C V	STEP TIME
1	1	24	10
	2		
	3		
	4		
	5		
	6		
	7		
	8		
2		C x 10	
11		M 1	
		M 1	

Turn off the power switch once to erase the preceding  
1. Connect oscilloscope lead to P1 (R518). -Fig.1



2. Place a capacitor with appropriate value for C513 so that one period of waveform is  $770\mu s \pm 10\mu s$ .



3. Load Program B and push CYCLE and START.

A composite waveform of two frequencies will appear.

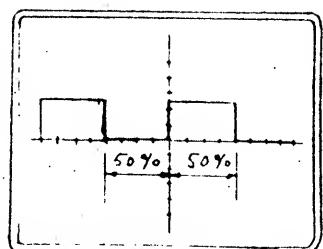
Adjust VR-502 so that the shorter waveform period becomes  $480\mu s \pm 10\mu s$ .

4. Patch the SYNC OUT jack to the SYNC IN jack on the rear panel of the NC-8.

Push STOP; shift oscilloscope lead to P2 (Fig.1)

Change TIME BASE to 64, TEMPO to 240.

Adjust VR-503 so that waveform has a duty ratio of 50%.



## TAPE RECORDER INTERFACE ADJUSTMENT

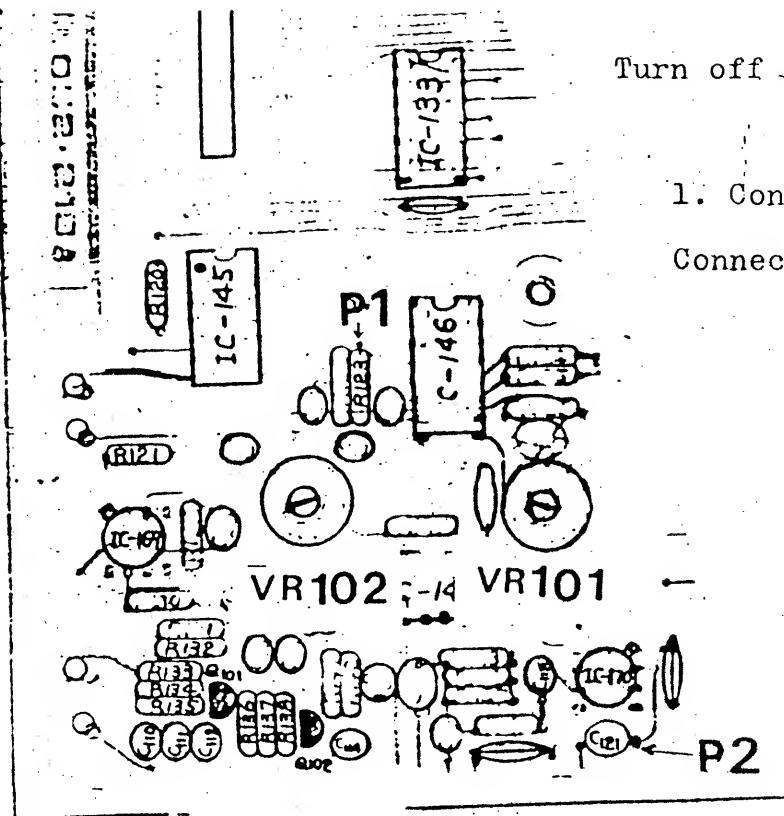


Fig. 2 CPU Board

Turn off the power switch to erase the  
preceding data.

1. Connect oscilloscope lead to P1 (Fig.2  
Connect patch cord between DUMIP and  
LOAD jacks.

### Load Program C

and push **DUMP**,

Program C		
MESURE	STEP	C V
1	1	85
	2	
	3	
	10	
2		Cx2
3		H1
3		M1
4		Cx99
3		M1
300		M3

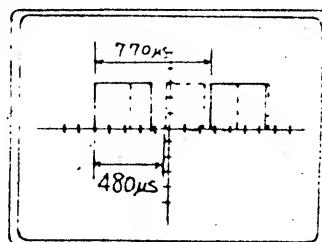
A composite waveform of two frequencies will appear.

Place a capacitor with appropriate value for C102 so that longer waveform period is 770μs+10μs.

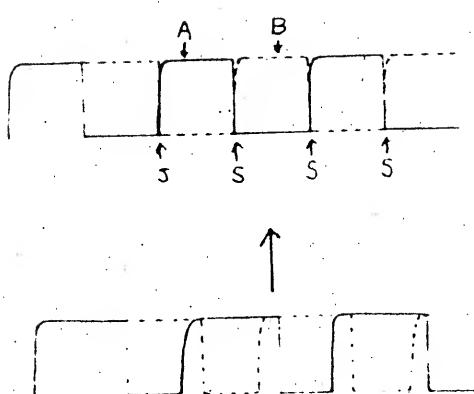
Adjust V<sub>H-101</sub> so that shorter waveform becomes  
480uS+10uS.

If Program runs out before adjustment completes,

Push **DUMP** again.



2. Shift oscilloscope lead to P2



Adjust VR-102 so that leading edge of B/A is superimposed upon the trailing edge of A/B - points

# INTERFACE ADJUSTMENT

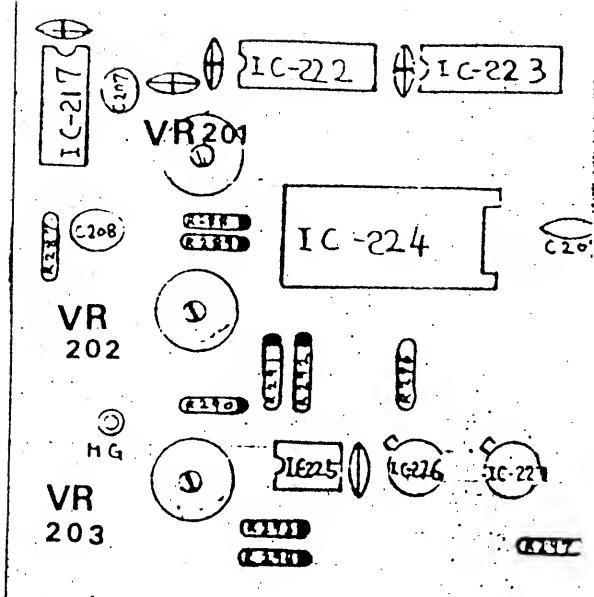


Fig. 3

CV	CV out	CV	CV out
0	0 V	72	6 V
12	1 V	84	7 V
24	2 V	96	8 V
36	3 V	108	9 V
48	4 V	120	10 V
60	5 V		

Connect Bus Cord between MC-8 and Interface.

Connect a digital voltmeter to the CV-1 jack on the front panel of the INTERFACE.

Turn PORTAMENTO full counterclockwise.

1. Write "0" into CV-1 memory and adjust VR-201 for  $0.00V \pm 1mV$ .

Write "120" into CV-1 memory and adjust VR-202 for  $10.00V \pm 1mV$ .

2. Write "12" to "84" into CV-1 memory in sequence shown at the left and check respective voltages, readjust VR-202 if error is more than  $\pm 1mV$ .

In practical applications, accuracy of linearity is important only between 0V and about +6V; deviations of voltages above this are not so important.

## Program D

TIME BASE = 32

TEMPO = 120

MEASURE	STEP	CV	STEP TIME	GATE TIME
1	1	0	10	5
	2	12		
	3	24		
	4	36		
	5	48		
	6	60		
	7	72		
	8	84		
	9	96		
	10	108		
	11	120		
2		C X 9		
3		M 1		
10		M 1		

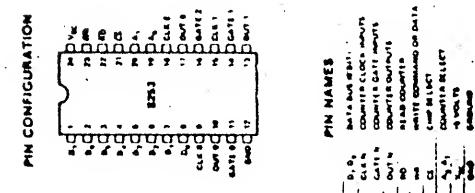
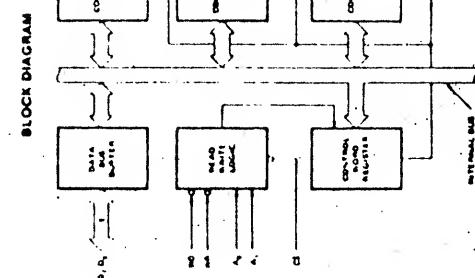
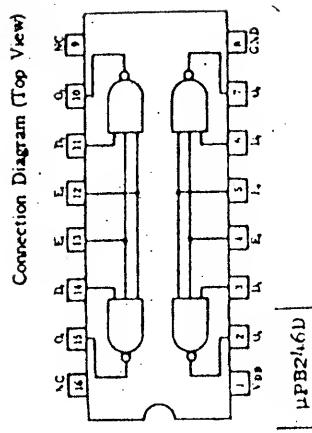
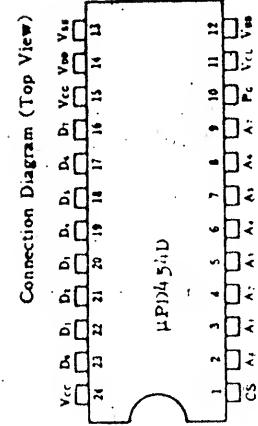
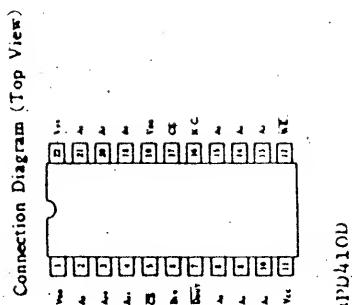
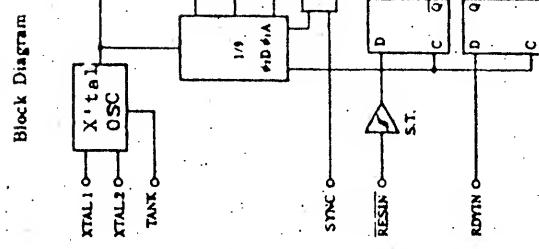
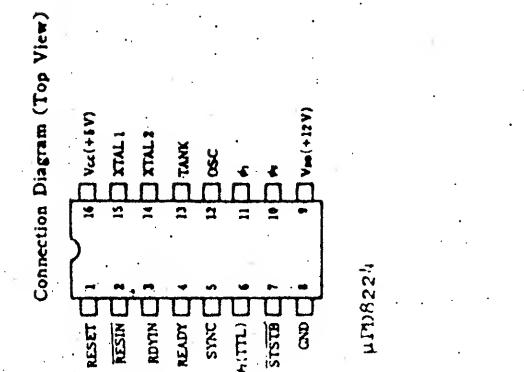
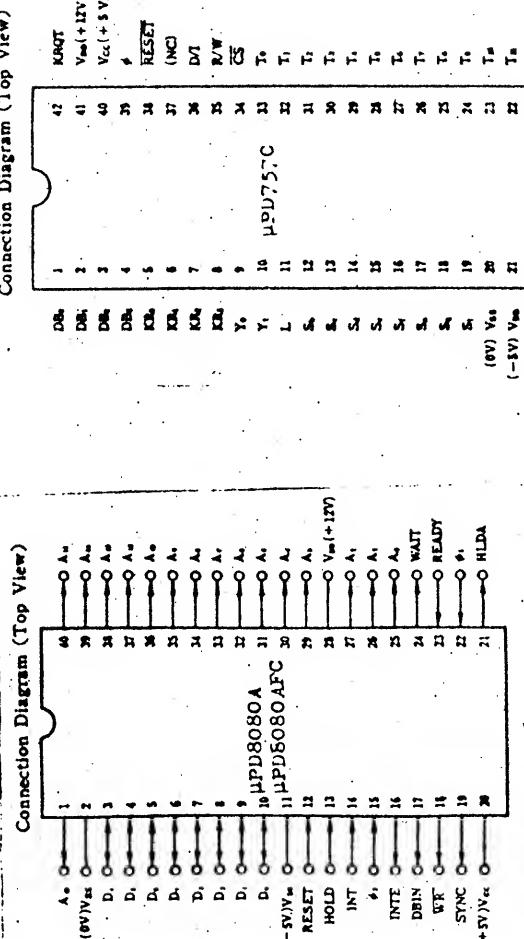
3. Load Program D into CV-1 memory.

Connect CV-1 OUT to EXT INPUT CV and GATE-1 OUT to EXT INPUT GATE.

Set up the MC-8 programming so that CV-2 memory will accept data from CV-1.

Push CYCLE and START,

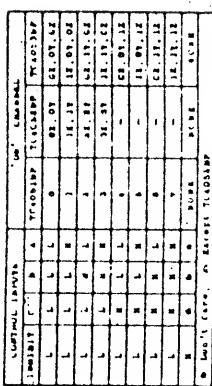
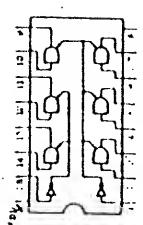
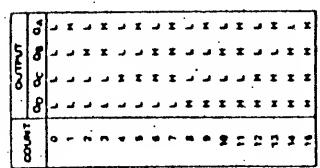
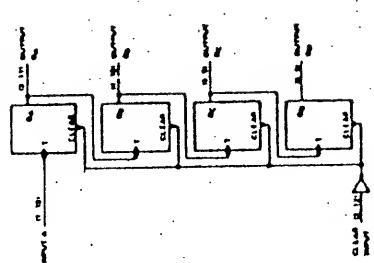
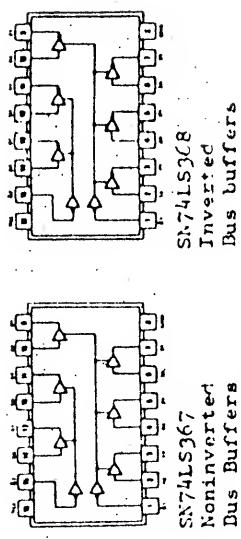
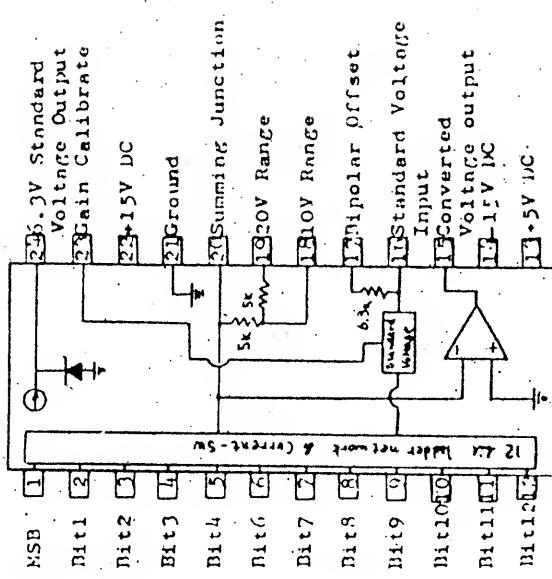
Adjust VR-203 so that correct numbers shown in Program D are displayed in sequence.

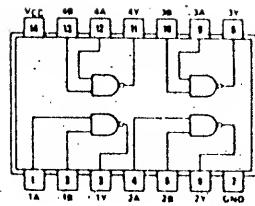


**PIN NAMES**

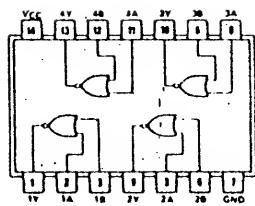
- 1. GND
- 2. V<sub>cc</sub>
- 3. CS
- 4. RDY
- 5. RDY
- 6. RDY
- 7. RDY
- 8. RDY
- 9. RDY
- 10. RDY
- 11. RDY
- 12. RDY
- 13. RDY
- 14. RDY
- 15. RDY
- 16. RDY
- 17. RDY
- 18. RDY
- 19. RDY
- 20. RDY
- 21. RDY
- 22. RDY
- 23. RDY
- 24. RDY
- 25. RDY
- 26. RDY
- 27. RDY
- 28. RDY
- 29. RDY
- 30. RDY
- 31. RDY
- 32. RDY
- 33. RDY
- 34. RDY
- 35. RDY
- 36. RDY
- 37. RDY
- 38. RDY
- 39. RDY
- 40. RDY

## DAC-80

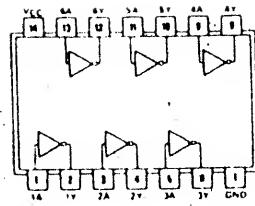




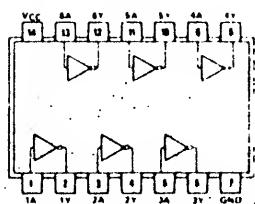
**SN74LS00**  
2-INPUT NAND



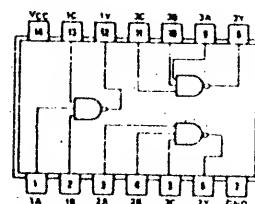
**SN74LS02**  
2-INPUT NOR



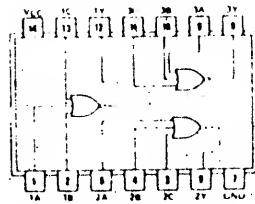
**SN74LS04**  
INVERTERS



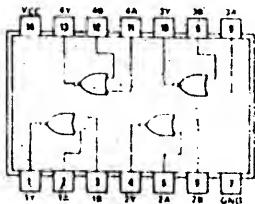
**SN7406**  
Open-collector  
INVERTERS



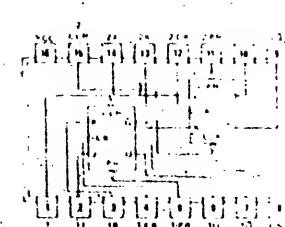
**SN74LS10**  
3-INPUT NAND



**SN74LS27**  
3-INPUT NOR

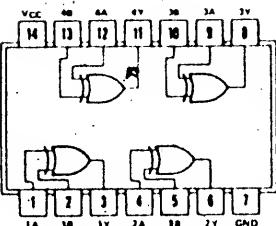


**SN7428**  
2-INPUT NOR  
Buffers

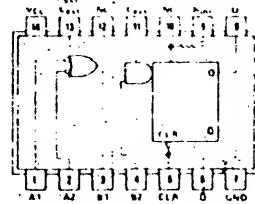


**SN74109**  
J-K positive edge-triggered flip-flop

FUNCTION TABLE									
INPUTS				OUTPUTS					
PRESET	CLEAR	CLOCK	J	K	O	$\bar{O}$	L	H	L
L	H	X	X	X	H	L			
H	I	X	X	X	L	H			
L	L	X	X	X	H	H			
H	H	I	H	L	L	H			
H	H	I	L	H	O <sub>0</sub>	O <sub>0</sub>			
H	H	I	H	H	H	H	H	L	
H	H	L	X	X	O <sub>0</sub>	O <sub>0</sub>			

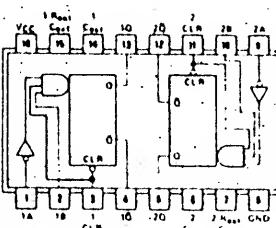


**SN74LS86**  
2-INPUT  
Exclusive-OR



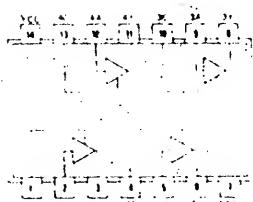
**SN74LS122**  
monostable  
Multivibrator

FUNCTION TABLE									
INPUTS				OUTPUTS					
CLEAR	A1	A2	B1	B2	O	$\bar{O}$	L	H	L
X	X	X	X	X	L	H			
A	X	X	I	A	L	H			
A	X	X	X	L	L	H			
H	L	X	T	H	L	H			
H	L	X	H	I	L	H			
H	X	I	H	I	L	H			
H	I	H	I	H	L	H			
H	I	H	H	H	L	H			
I	X	I	H	I	L	H			

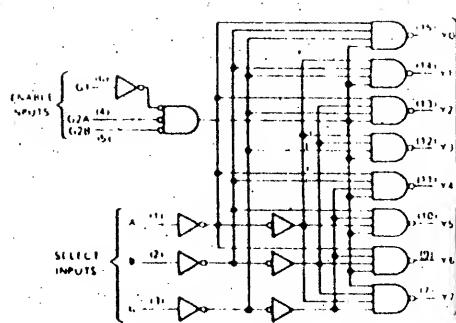
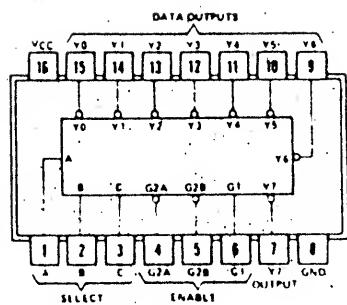


**SN74123**  
Nonstable  
Multivibrator

FUNCTION TABLE				
INPUTS		OUTPUTS		
CLEAR	A	B	O	$\bar{O}$
L	X	X	L	H
X	H	X	L	H
X	X	L	L	H
H	L	I	L	H
H	I	H	L	H
I	I	H	L	H



**SN74126**  
Bus-Buffer Gates  
with three-state outputs

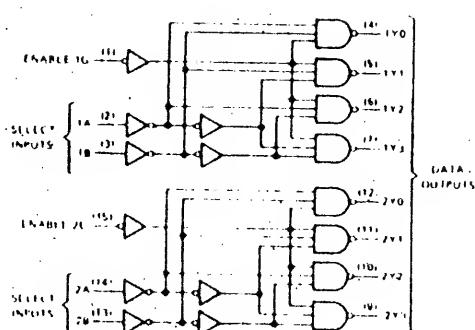
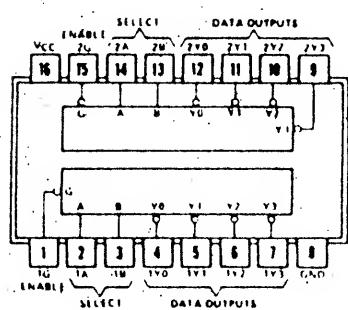


INPUTS			OUTPUTS								
ENABLE	G2*	C	B	A	Y0	Y1	Y2	Y3	Y4	Y5	Y6-Y7
X	H	X	X	X	H	H	H	H	H	H	H
L	X	X	X	X	H	H	H	H	H	H	H
H	L	L	L	L	L	H	H	H	H	H	H
H	L	L	L	H	H	L	H	H	H	H	H
H	L	L	H	L	H	H	L	H	H	H	H
H	L	H	L	H	H	H	H	L	H	H	H
H	L	H	H	L	H	H	H	H	L	H	H
H	L	H	H	H	H	H	H	H	H	L	H
H	L	H	H	H	H	H	H	H	H	H	L

\*G<sub>2</sub> = G<sub>2A</sub> + G<sub>2B</sub>

H = High level L = Low level X = irrelevant

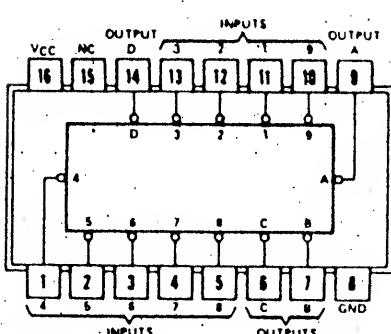
**SN74LS138**  
3-to-8 line Decoder



INPUTS			OUTPUTS				
ENABLE	G	B	A	Y0	Y1	Y2	Y3
H	X	X	X	H	H	H	H
L	L	L	L	L	H	L	H
L	L	L	H	L	L	L	H
L	L	H	L	L	H	L	H
L	L	H	H	L	H	L	H
L	L	H	H	H	L	L	H
L	L	H	H	H	H	L	H

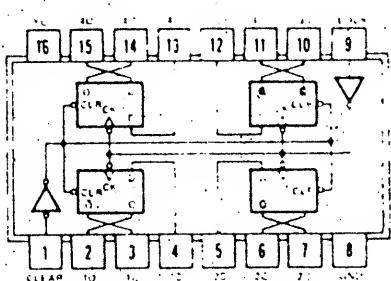
H = High level L = Low level X = irrelevant

**SN74LS139**  
2-to-4 line Decoders



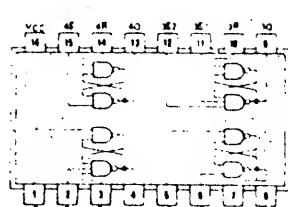
INPUTS								OUTPUTS				
E1	D	1	2	3	4	5	6	7	A2	A1	A0	GS EO
H	X	X	X	X	X	X	X	X	H	H	H	H
L	H	H	H	H	H	H	H	H	H	H	H	L
L	X	X	X	X	X	X	X	X	L	L	L	L
L	X	X	X	X	X	X	X	X	L	H	L	H
L	X	X	X	X	X	X	X	X	L	H	L	H
L	X	X	X	X	X	X	X	X	L	H	L	H
L	X	X	X	X	X	X	X	X	L	H	L	H
L	X	X	X	X	X	X	X	X	L	H	L	H
L	X	X	X	X	X	X	X	X	L	H	L	H
L	X	X	X	X	X	X	X	X	L	H	L	H

**SN74148**  
8-to-3 line Priority Encoder



INPUTS				OUTPUTS			
CLEAR	CLOCK	D	Q	Q̄	Q	Q̄	Q
L	X	X	L	H			
H	X	H	H	L			
H	X	L	L	H			
H	L	X	Q <sub>0</sub>	Q̄ <sub>0</sub>			

**SN74LS175**  
D-type F/F

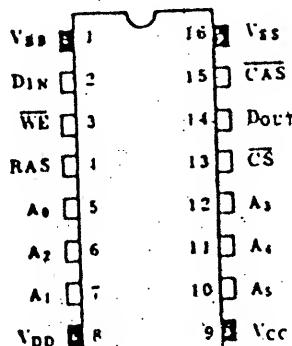
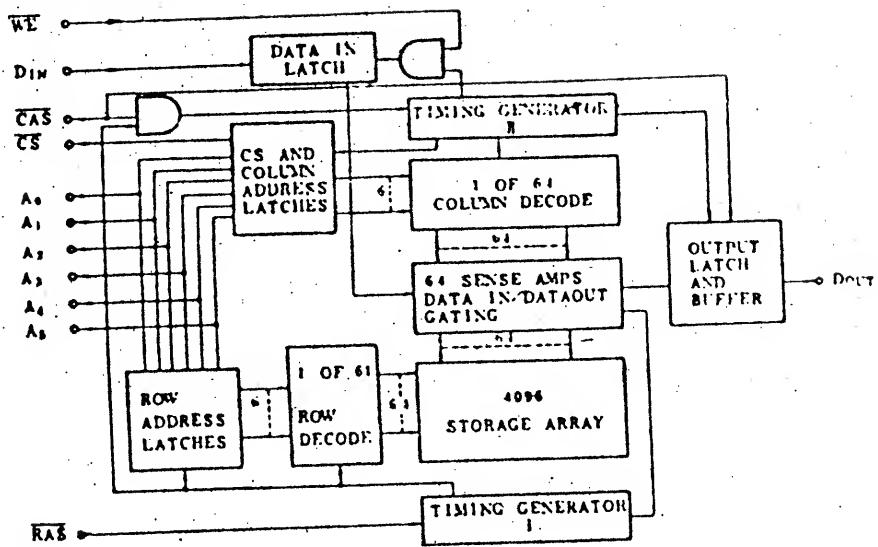


INPUTS		OUTPUT	
S'	R	Q	Q̄
H	H	Q <sub>0</sub>	
L	H		H
H	L		L
L	L	H	H

**SN741279**  
S-R Latch

## TMM 415

### BLOCK DIAGRAM



	Address Input
CAS	Column Adr Strobe
CS	Chip Select
DIN	Data Input
DOUT	Data Output
RAS	Row Adr Strobe
WE	Write Enable
V <sub>SS</sub>	Power(-5V)
V <sub>CC</sub>	Power(+5V)
V <sub>DD</sub>	Power(+12V)
V <sub>SS</sub>	Ground

MC-8 MicroComposer and Interface Parts List

Part Number	Part and Description
178-010	Keyboard assembly
-011	rear panel assembly
-012	bottom chassis assembly
-013	main panel assembly
-021	sub-chassis assembly, interface
-030	bus cord
061-145B	chassis, left (chassis no. 145)
-146B	" , right ( " " 146)
1147B	sub-chassis, keyboard ( " " 147)
-148C	chassis, bottom ( " " " 148)
-149C	" , top ( " " " 149)
-163B	sub-chassis, interface ( " " " 163)
-164	chassis, interface ( " " " 164)
-165B	" , " , left ( " " " 165)
-166B	" , " , right ( " " " 166)
072-148	main panel (panel no. 148)
-149C	rear panel ( " " " 149)
-150A	acrylic panel ( " " " 150)
-161C	panel, interface ( " " " 161)
083-009C	side panel, left (side panel no. 9)
-014B	side panel, right ( " " " 14)
146-032	PS-32 power supply board assembly
149-063	OP-63 CPU board assembly
-064	OP-64 display board assembly
-065	OP-65 LED board assembly
-066	OP-66 timer board assembly
-067	OP-67 interface board assembly
052-221	PS-32 printed circuit board, less parts
-218C	OP-63 "
-223A	OP-64 "
-225A	OP-65 "

052-227 OP-66 printed circuit board, less parts  
 -220 OP-67 " "  
 -237 No. 257 " " (keyboard)  
 -325 No. 325 " " (rear panel)

Power Transformer:

022-098B-K	No. 98B-N	100V
-098B-Q	No. 98B-Q	117V
-098B-D	No. 98B-D	220V, 240V

AC Line Cord:

053-104	VCTF	100V
-027	SVT-3/18 (KP-30)	117V 3P
-021	SVT-2/18	117V 2P
-108	VM-0000	220VJ
-026	KP-550	240V 3P

Fuse:

008-030	SGA 5A	secondary
-080	SGA 4A	
-026	SGA 1A	
-046	HGP .5A	100V, 117V primary
-070	CCE 2A	220V, 240V primary
012-029	fuse holder	S-K 5054
-018	fuse holder	XN-1153 220V, 240V
047-025	cord bushing	KA-5 100V, 220V, 240V
-022	" "	SR-5 117V
068-020	bushing no. 20	
042-036	terminal block	TT-501, D-041
048-048	heat sink no. 48	power supply board
-050A	" " no. 50A	rear panel
047-005	nylon clip	HP-41K
111-020	base no. 20	
012-001	transister socket	TS-005
065-121	" cover	ZZ-104P-00
-034	cover no. 34 (for interface)	

016-008	button no. 8	gray	for push switch
-024	knob TK-175		for EMPO VR
-025	" TK-11221-1		for interface
009-009	jack LJ-106-1-1		
064-144	holder no. 144		for bottom chassis
-145	" no. 145		for main panel
-208	" no. 11-002		for interface

**Switch:**

001-219	SCK 41037	for UNLR key
-220	SCK 41000	for control key
-221	SCK 41000	for number key
-170	SUE 12A-748A	push sw. no. 70
-222	SUE 12A-92	" " " 142
-180	SDG-5P	power switch
-153	DSR-E118R 20A	rotary switch
-065	DSL-2411	lever switch
-223	SA-2011	togle switch

**Potentiometer:**

028-453	VI-10A 15S 5KΩ	shaft = 25mm
-443	" " 1MA	shaft = 20mm
029-101	PN BO4C 3A(H) 101	100ΩB trimmer
-104	" " " 102	1kΩB trimmer
-106	" " " 103	10kΩ trimmer
-108	" " " 503	50kΩB trimmer

**Connector:**

010-169	S-1660A-STA	60P
-170	S-1660A-STA	60P
-171	P-1660BA-CA	60P for bus cord
012-048	CS-260-1-1	6P pin connector
010-172	PS-50SE-D4P1	50P JAE
-173	PS-20SE-D4P1	20P JAE
-176	No. 609-5003	50P Ansley
-174	PS-50PA-D4P1	50P JAE
175	PS-20PT-D4P1	20P JAE

IC Sockets:

012-034	DICA-40C-T1	40P	JAF
-035	DICA-24C-T1	24P	JAF

Labels

076-333	No. 333 for key tops
-334	No. 334 for interface

IC:

020-111	$\mu$ PD 8030A	NEC
-112	$\mu$ PD 454D	NEC
-118	8253	INTEL
-113	$\mu$ PD 410D	NEC
-114	$\mu$ PB 8224	NEC
-115	$\mu$ PB 2460	NEC
-116	$\mu$ PD 7570	NEC
-117	$\mu$ PA 530	NEC
-120	74LS00	TI
-122	74LS02	TI
-124	74LS04	TI
-125	7406	TI
-126	74LS10	TI
-128	74LS27	TI
-129	7428	TI
-132	74LS86	TI
-133	74109	TI
-134	74LS122	TI
-135	74123	TI
-137	74LS126	TI
-138	74SL138	TI
-139	74LS139	TI
-140	74148	TI
-141	74LS175	TI
-142	74279	TI
-143	74LS367	TI
-144	74LS368	TI
2068	MC14046CP	Motorola
-054	LM311	NS

IC (continued)

020-147	LM565	NS
-062	μPC 1458C	NEC
-010	TA-7504N	NEC
-074	TC 5012	Toshiba
-090	TC 4051	Toshiba
-105	CA 3140T	RCA
-106	μA 7805 UC	PC
-107	7812 PC	PC
-108	7815 UC	PC
-109	7905 UC	PC
-110	7915 UC	PC
-148	DAC-80-CBI-V	BN

Transistor:

017-068	2SA562
-012	2SA733
-122	2SB541
-013	2SC945
-121	2SC1927
-016	2SK30A CH
-036	E412

Diode:

018-014	1S2473	
-032	1S5151	
-033	1S5151R	
-019	Hi-Fi Special I.GT-25G	
-062	MII152	zenner
-063	MII152R	zenner
019-019	DL-747	LED
-009	LR-0601R R-ohm	LED

049-010 crystal HC-18/u 18MHz

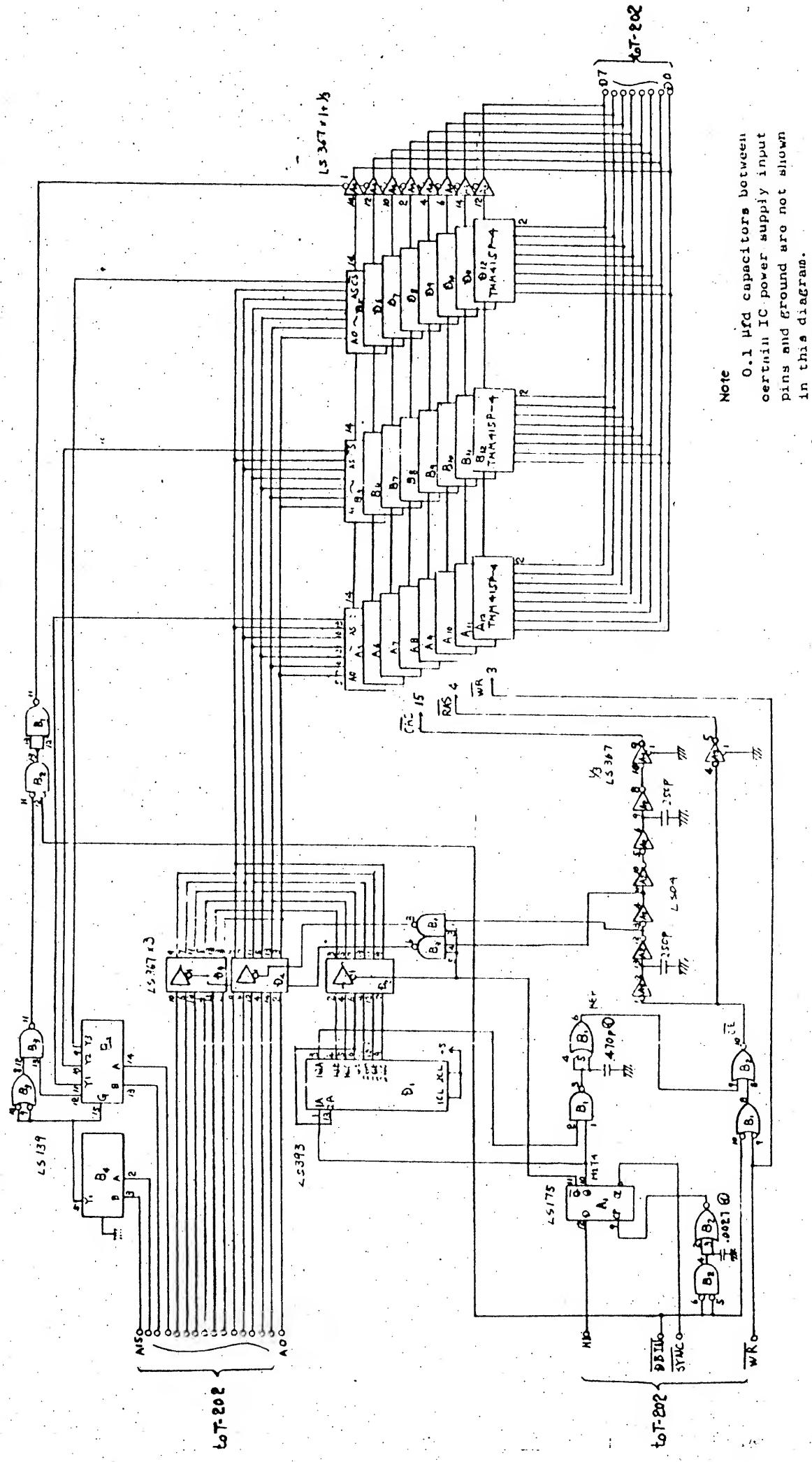
Capacitor:

032-149	LCEM 35R 472EU	35V	4700μ	electrolytic
-233	16LASN15000	16V	15,000μ	"

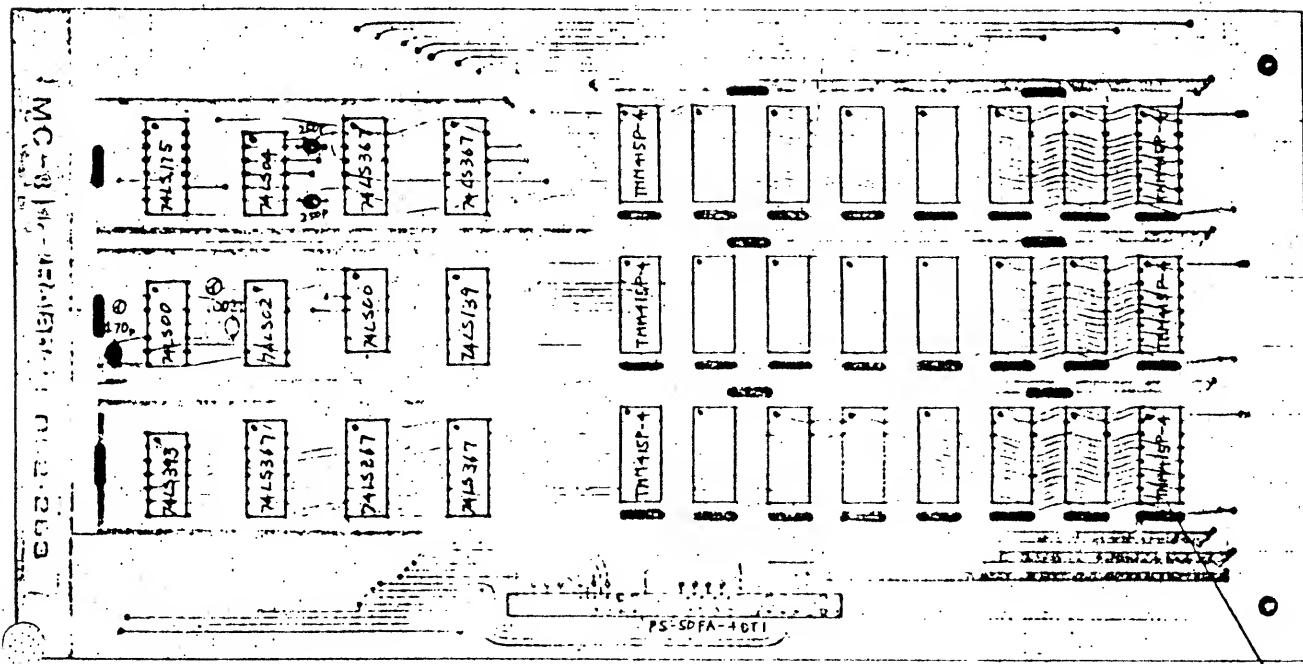
Capacitor (continued)

032-234	35LASN1700	35V	4700 $\mu$	electrolytic
-033	ECEA, 16V10	16V	10 $\mu$	"
-037	" , 16V100	16V	100 $\mu$	"
-045	" , 25V3R3	25V	3.3 $\mu$	"
-072	" , 50V2R2	50V	2.2 $\mu$	"
-122	ECEB, 35V1000	35V	1000 $\mu$	"

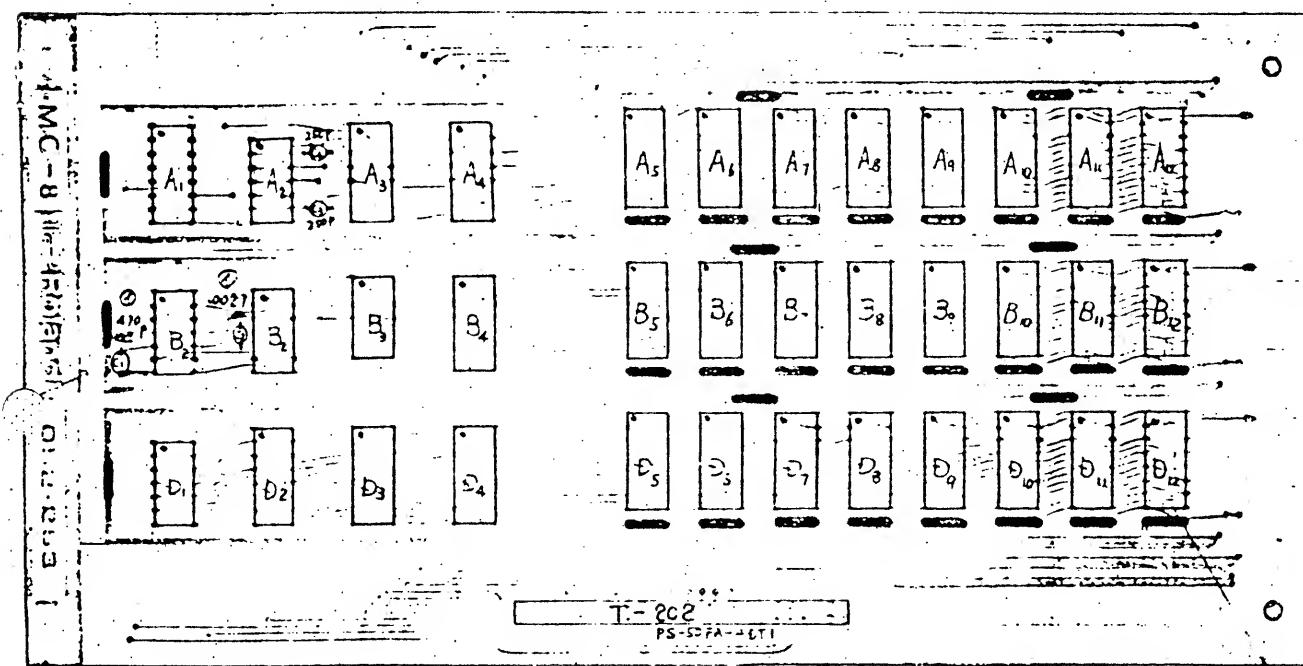
## OM-8 Circuit Diagram



# OM-8 Circuit Board Assembly



24-TMM415P-4



- Capacitor Ceramic .1u/85V
- Capacitor Ceramic ( $\pm 10\%$ )
- Capacitor Mylar ( $\pm 10\%$ )

MC-8 Option memory (081-8) Parts List

Part Number      Part and Description

149-077      OP-77 option memory board assembly

052-263      OP-77 printed circuit board, less parts

020-149      TMM-415P-4      Toshiba  
(020-151)      μPD 414D      NEC      SER No. 701008~ )

020-120      SN74LS00      TI

020-122      SN74LS02      TI

020-124      SN74LS04      TI

020-139      SN74LS139      TI

020-141      SN74LS175      TI

020-143      SN74LS367      TI

020-146      SN74LS393      TI

010-174      Connector PS-501T-D4T1 50P JAE

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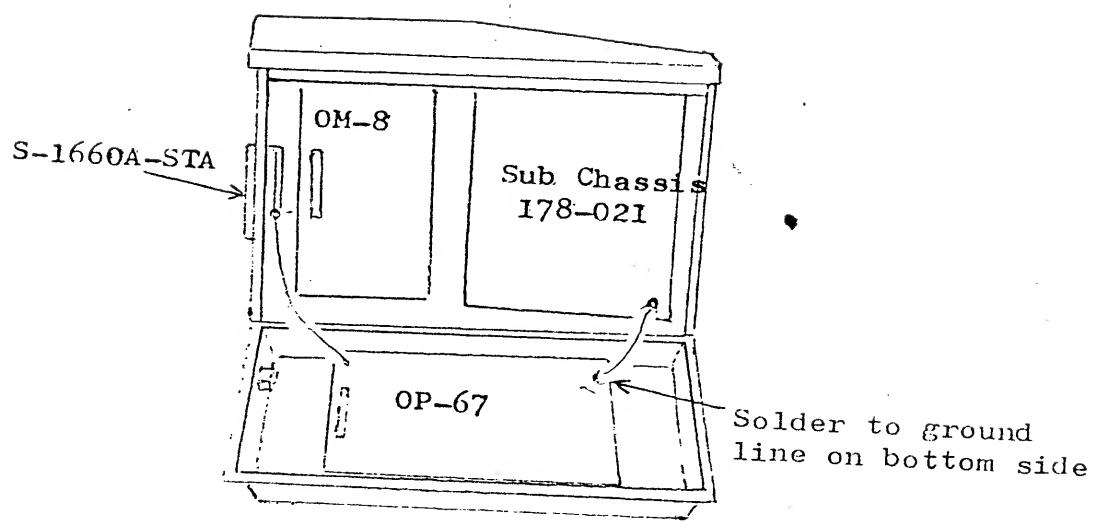


Fig. 4 Interface Wiring